## A-3 Auxiliary Area

A000 to A447: Read-only Area, A448 to A1000: Read/Write Area

## A-3-1 Read-only Area (Set by System)

Ac	ddress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A0		10-ms Incre- menting Free	This word contains the system timer used after the power is turned ON.	Retained	Cleared	Every 10 ms after power is turned ON
		Running Timer	A0 is set to 0000 hex when the power is turned ON and this value is automatically incremented by 1 every 10 ms. The value returns to 0000 hex after reaching FFFF hex (655,350 ms), and then continues to be automatically incremented by 1 every 10 ms.			
			The timer will continue to be incremented when the operating mode is switched to RUN mode.			
			Example: The interval can be counted between processing A and processing B without requiring timer instructions. This is achieved by calculating the difference between the value in A000 for processing A and the value in A000 for processing B. The interval is counted in 10 ms units.			
A1		100-ms Incre- menting Free	This word contains the system timer used after the power is turned ON.	Retained	Cleared	Every 100 ms after power is turned ON
		Running Timer	A1 is set to 0000 hex when the power is turned ON and this value is automatically incremented by 1 every 100 ms. The value returns to 0000 hex after reaching FFFF hex (6,553,500 ms), and then continues to be automatically incremented by 1 every 100 ms.			
			The timer will continue to be incremented when the operating mode is switched to RUN mode.			
A2		1-s Incrementing Free Running	This word contains a system timer used after the power is turned ON.	Retained	Cleared	Every 1 s after power is turned ON
		Timer	A2 is set to 0000 hex when the power is turned ON and this value is automatically incremented by 1 every 1 s. The value returns to 0000 hex after reaching FFFF hex (65,535 s), and then continues to be automatically incremented by 1 every 1 s.			ponon o també on
			The timer will continue to be incremented when the operating mode is switched to RUN mode.			
A50	A50.00 to A50.07	Basic I/O Unit Information, Rack 0 Slot 0	A bit will turn ON to indicate when the load short-circuit protection function alarm output has been given.  Only the 4 most LSB are used for the CJ1W-OD202 (2 points per			Refreshed each cycle.
	A50.08 to A50.15	Basic I/O Unit Information, Rack 0 Slot 1	bit), only the LSB is used for the CJ1W-OD212, OD204, MD232 and only the two most LSB are used for the CJ1W-OD232.  ON: Short circuited			
A51 to A69	A51.00 to A69.15	Basic I/O Unit Information, Racks 0 Slot 2 to Rack 3 Slot 9	OFF: Normal			
A90 to A93		User Program Date	These words contain in BCD the date and time that the user program was last overwritten.	Retained	Retained	
			A90.00 to A90.07: Seconds (00 to 59)			
			A90.08 to A90.15: Minutes (00 to 59)			
			A91.00 to A91.07: Hour (00 to 23)			
			A91.08 to A91.15: Day of month (01 to 31)			
			A92.00 to A92.07: Month (01 to 12)			
			A92.08 to A92.15: Year (00 to 99)			
			A93.08 to A93.07: Day of the week			
			(00: Sunday, 01: Monday, 02: Tuesday, 03: Wednesday, 04: Thursday, 05: Friday, 06: Saturday)			
A94 to A97		Parameter Date	These words contain in BCD the date and time that the parameters were last overwritten.	Retained	Retained	
			The format is the same as above			

Ac	ddress			Status	Chatria	Write timing/
Words	Bits	Name	Function	after mode change	Status at startup	Related flags, set- tings
A99	00	UM Read Protection Status	Indicates whether the entire user program in the PLC is read-protected.	Retained	Retained	When protection is set or cleared
			OFF: UM not read-protected.			
			ON: UM read-protected.			
	01	Task Read Pro-	Indicates whether read protection is set for individual tasks.			
		tection Status	OFF: Tasks not read-protected.			
			ON: Tasks read-protected.			
	02	Program Write	Indicates whether the program is write-protected.			
		Protection Sta- tus when Read	OFF: Write-enabled.			
		Protection Is Set	ON: Write-protected.			
	03	Enable/Disable	Indicates whether creating a backup program file (.OBJ) is	1		
		Status for Back-	enabled or disabled.			
		ing Up the Program to a	OFF: Enabled.			
		Memory Card	ON: Disabled.			
	14	IR/DR Operation between Tasks	Turn ON this bit to share index and data registers between all tasks. Turn OFF this bit to use separate index and data registers between in each task.			
			OFF: Independent			
			ON: Shared (default)			
A100 to A199		Error Log Area	When an error has occurred, the error code, error contents, and error's time and date are stored in the Error Log Area. Information on the 20 most recent errors can be stored.	Retained	Retained	Refreshed when error occurs. A50014
			Each error record occupies 5 words; the function of these 5 words is as follows:			A300
			First Word: Error code (bits 0 to 15)			A400
			Second Word: Error contents (bits 0 to 15)			
			Error contents:			
			Address of Auxiliary Area word with details or 0000.			
			Third Word: Minutes (bits 8 to 15), Seconds (bits 0 to 7)			
			Seconds: 00 to 59, BCD			
			Minutes: 00 to 59, BCD			
			Fourth Word: Day of month (bits 8 to 15), Hours (bits 0 to 7)			
			Hours: 00 to 23, BCD			
			Day of month: 01 to 31, BCD			
			Fifty Word: Year (bits 8 to 15),			
			Month (bits 0 to 7)			
			Year: 00 to 99, BCD			
			Month: 00 to 12, BCD			
			Errors generated by FAL(006) and FALS(007) will also be stored in this Error Log.			
			The Error Log Area can be reset from the CX-Programmer.		1	
			If the Error Log Area is full (20 records) and another error occurs, the oldest record in A100 to A104 will be cleared, the other 19 records will be shifted down, and the new record will be stored in A195 to A199.			

Ac	ddress			Status	Ctotus	Write timing/
Words	Bits	Name	Function	after mode change	Status at startup	Related flags, set- tings
A200	A200.11	First Cycle Flag	ON for one cycle after PLC operation begins (after the mode is switched from PROGRAM to RUN or MONITOR, for example).			
			ON for the first cycle			
	A200.12	Step Flag	ON for one cycle when step execution is started with STEP(008). This flag can be used for initialization processing at the beginning of a step.	Cleared		
			ON for the first cycle after execution of STEP(008).			
	A200.14	Task Started Flag	When a task switches from STANDBY or DISABLED to READY status, this flag will be turned ON within the task for one cycle only.	Cleared	Cleared	
			ON: ON for first cycle (including transitions from STANDBY and DISABLED status)			
			OFF: Other			
			The only difference between this flag and A200.15 is that this flag also turns ON when the task switches from STANDBY to READY status.			
	A200.15	First Task Star- tup Flag	ON when a task is executed for the first time. This flag can be used to check whether the current task is being executed for the first time so that initialization processing can be performed if necessary.  ON: First execution	Cleared		
			OFF: Not executable for the first time or not being executed.			
A201	A201.10	Online Editing	ON when an online editing process is waiting.	Cleared	Cleared	A527
		Wait Flag	ON: Waiting for online editing			
			OFF: Not waiting for online editing			
			If another online editing command is received while waiting, the other command will not be recorded and an error will occur.			
	A201.11	Online Editing	ON when an online editing process is being executed.	Cleared	Cleared	A527
		Flag	ON: Online editing in progress			
			OFF: Online editing not in progress			
A202	A202.00 to A202.07	Communications Port Enabled Flags	ON when a network instruction (SEND, RECV, CMND, PMCR, TXDU, or RXDU) or background execution can be executed with the corresponding port number. Bits 00 to 07 correspond to communications ports 0 to 7.	Cleared		
			ON: Network instruction is not being executed			
			OFF: Network instruction is being executed (port busy)			
			When two or more network instructions are programmed with the same port number, use the corresponding flag as an execution condition to prevent the instructions from being executed simultaneously.			
			(The flag for a given port is turned OFF while a network instruction with that port number is being executed.)			
			Cleared when an instruction is executed.			
	A202.08	CJ2 Instructions Enabled Flag	ON when CJ2 instructions can be used. This flag is ON by default. This flag can be used only with the following instructions: SEND2, CMND2, PMCR2, and RECV2.		Updated according to internal status (cleared).	
	mun	Network Com- munications Port Allocation	ON when there is a communications port available for automatic allocation when executing communications instructions (SEND, RECV, CMND, PMCR, TXDU, or RXDU).	Cleared		
		Enabled Flag	ON: Communications port available			
			OFF: Communications port not available			
			Use this flag to confirm whether a communications port is available for automatic allocation before executing communications instructions when using 9 or more communications instructions simultaneously.			

Ac	dress			Status	a	Write timing/
Words	Bits	Name	Function	after mode change	Status at startup	Related flags, set- tings
A203 to		Communications Port Completion	These words contain the completion codes for the corresponding port numbers when network instructions (SEND, RECV, CMND,	Cleared		
A210		Codes	or PMCR) or background execution have been executed.  (The corresponding word will be cleared to 0000 hex when back-			
			ground execution has been completed.)			
			Words A203 to A210 correspond to communications ports 0 to 7.			
			Non-zero: Error code 0000: Normal condition			
			The following codes will be stored when an Explicit Message			
			Instruction (EXPLT, EGATR, ESATR, ECHRD, or ECHWR) has been executed.			
			If the Explicit Communications Error Flag turns OFF, 0000 hex is stored.			
			If the Explicit Communications Error Flag is ON and the Network Communications Error Flag is ON, the FINS end code is stored.			
			If the Explicit Communications Error Flag is ON and the Network Communications Error Flag is OFF, the explicit message end code is stored.			
			During communications, 0000 hex will be stored and the suitable code will be stored when execution has been completed. The code will be cleared when operation is started.			
			(The completion code for a given port is cleared to 0000 when a network instruction with that port number is executed.)			
			Cleared when an instruction is executed.			
A211		Number of Ports Available for CJ2 Network Com- munications	When the number of CJ2 network communications instructions that can be used reaches 0, A202.08 will turn OFF. This word can be used only with the following instructions: SEND2, CMND2, PMCR2, and RECV2.		Updated accord- ing to internal	
		Instruction	The contents of this word can be used to check communications traffic.		status (cleared).	
A213	A213.00 to	Explicit Commu- nications Error	Turn ON when an error occurs in executing an Explicit Message Instruction (EXPLT, EGATR, ESATR, ECHRD, or ECHWR).	Cleared		A219.00 to A219.07 A203 to A210
	A213.07	Flag	Bits 00 to 07 correspond to communications ports 0 to 7.  ON: Error end			71200 10 712 10
			OFF: Normal end			
			The corresponding bit will turn ON both when the explicit message cannot be sent and when an error response is returned for the explicit message.			
			The status will be maintained until the next explicit message communication is executed. The bit will always turn OFF when the next Explicit Message Instruction is executed.			
A214	A214.00 to A214.07	First Cycle Flags after Network Communications Finished	Each flag will turn ON for just one cycle after communications have been completed. Bits 00 to 07 correspond to ports 0 to 7. Use the Used Communications Port Number stored in A218 to determine which flag to access.	Retained	Cleared	
			First cycle after communications finish only     Other status			
			These flags are not effective until the next cycle after the communications instruction is executed. Delay accessing them for at least one cycle.			
			Use the port number specified in A218 (Used Communications Port Numbers) to access the correct bit for the port being used.			
A215	A215.00 to A215.07	First Cycle Flags after Network Communications Error	Each flag will turn ON for just one cycle after a communications error occurs. Bits 00 to 07 correspond to ports 0 to 7. Use the Used Communications Port Number stored in A218 to determine which flag to access. Determine the cause of the error according to the Communications Port Completion Codes stored in A203 to A210.	Retained	Cleared	
			ON: First cycle after communications error only			
			OFF: Other status			
			These flags are not effective until the next cycle after the communications instruction is executed. Delay accessing them for at least one cycle.			
			Use the port number specified in A218 (Used Communications			
			Port Numbers) to access the correct bit for the port being used.			

Ac	ddress			Status	Otatus at	Write timing/
Words	Bits	Name	Function	after mode change	Status at startup	Related flags, set- tings
A216 and A217		Network Com- munications Completion Code Storage Address	The completion code for a communications instruction is automatically stored at the address with the I/O memory address given in these words. Place this address into an index register and use indirect addressing through the index register to read the communications completion code.	Retained	Cleared	
A218		Used Communi- cations Port Numbers	Stores the communications port numbers used when a communications instruction is executed using automatic communication port allocations.  0000 to 0007 hex: Communications port 0 to 7	Retained	Cleared	
A219	A219.00 to A219.07	Communications Port Error Flags	ON when an error occurred during execution of a network instruction (SEND, RECV, CMND, or PMCR).  Bits 00 to 07 correspond to communications ports 0 to 7.	Retained		
			ON: Error occurred OFF: Normal condition			
A220 to A259	A220.00 to 259.15	Basic I/O Unit Input Response Times	These words contain the actual input response times.  0 to 17 hexadecimal  When the Basic I/O Unit input response time setting is changed in the PLC Setup while the PLC is in PROGRAM mode, the setting in the PLC Setup will not match the actual value in the Basic I/O Unit unless the power is turned OFF and then ON again. In that case, the actual value can be monitored in these words.	Retained	See function column.	PLC Setup (Basic I/O Unit Input response time set- tings)
A260		I/O Allocation Status	Indicates the current status of I/O allocation, i.e., Automatic I/O Allocation or User-set I/O Allocations.  0000 hex: Automatic I/O allocations  BBBB hex: User-set I/O allocations	Retained	Retained	
A261	A261.00	I/O Table Creation Error Details	ON: Error in CPU Bus Unit Setup Turns OFF when I/O tables are generated normally. ON: Error in CPU Bus Unit Setup OFF: I/O tables generated normally	Retained	Cleared	When I/O tables are generated
	A261.02		ON: Overflow in maximum number of I/O points Turns OFF when I/O tables are generated normally. ON: Overflow in maximum number of I/O points OFF: I/O tables generated normally			A401.11 (Too many I/O points)
	A261.03		ON: The same unit number was used more than once. Turns OFF when I/O tables are generated normally. ON: The same unit number was used more than once. OFF: I/O tables generated normally			A401.13 (duplicated number)
	A261.04		ON: I/O bus error Turns OFF when I/O tables are generated normally. ON: I/O bus error OFF: I/O tables generated normally			A401.14 (I/O bus error)
	A261.06		ON: I/O table error because a SYSMAC BUS Slave cannot be detected Turns OFF when I/O tables are generated normally. ON: SYSMAC BUS Slave missing OFF: I/O tables generated normally			
	A261.07		ON: Error in a Special I/O Unit Turns OFF when I/O tables are generated normally. ON: Error in a Special I/O Unit OFF: I/O tables generated normally			
	A261.09		ON: I/O detection has not been completed.  Turns OFF when I/O tables are generated normally.  ON: I/O detection has not been completed.  OFF: I/O tables generated normally			
A262 and A263		Maximum Cycle Time (0.1-ms increments)	These words contain the maximum cycle time since the start of PLC operation. The cycle time is recorded in 8-digit hexadecimal with the leftmost 4 digits in A263 and the rightmost 4 digits in A262.	Cleared	Cleared	
			0 to FFFFFFF: 0 to 429,496,729.5 ms (0.1-ms increments)			

Ad	Idress			Status	Ct-t	Write timing/
Words	Bits	Name	Function	after mode change	Status at startup	Related flags, set- tings
A264 and A265		Present Cycle Time (0.1-ms increments)	These words contain the present cycle time in increments of 0.1 ms. The time is recorded each cycle in 8-digit hexadecimal with the leftmost 4 digits in A264 and the rightmost 4 digits in A265. 00000000 to FFFFFFFF (0.0 to 429,496,729.5 ms)	Cleared	Cleared	
A266 and A267		Present Cycle Time (0.01-ms increments)	These words contain the present cycle time in increments of 0.01 ms. The time is recorded each cycle in 8-digit hexadecimal with the leftmost 4 digits in A266 and the rightmost 4 digits in A267. 00000000 to FFFFFFFF (0.0 to 42,949,672.95 ms)	Cleared	Cleared	
A270 and A271		High-speed Counter 0 PV	Contains the PV of high-speed counter 0. Lower 4 digits: A270, Upper 4 digits: A271	Cleared	Cleared	Refreshed each cycle during over-seeing process. Refreshed when PRV(881) instruction is executed to read the PV or status. Refreshed when PRV2(883) instruction is executed to convert high-speed counter PV to total number of pulses. Refreshed when INI(880) instruction is executed to change PV or ring counter maximum value.
A272 and A273		High-speed Counter 1 PV	Contains the PV of high-speed counter 1. Lower 4 digits: A272, Upper 4 digits: A273	Cleared	Cleared	Refreshed each cycle during over-seeing process. Refreshed when PRV(881) instruction is executed to read the PV or status. Refreshed when PRV2(883) instruction is executed to convert high-speed counter PV to total number of pulses. Refreshed when INI(880) instruction is executed to change PV or ring counter maximum value.

Ac	idress			Status	Otatus at	Write timing/
Words	Bits	Name	Function	after mode change	Status at startup	Related flags, set- tings
A274	A274.00	High-speed Counter 0 Range Comparison Condition 1 In- range Flag	These flags indicate whether the PV is within any of the eight ranges when high-speed counter 0 is being operated in range-comparison mode with upper and lower limits. The In-range Flags, however, will be ON whenever the comparison value is within the range regardless of the whether the high-speed counter	Cleared	Cleared	Refreshed each cycle during over-seeing process.     Refreshed when PRV(881) instruc-
	A274.01	High-speed Counter 0 Range Comparison Condition 2 In- range Flag	is set to execute the interrupt task when the range is entered or left.  OFF: Not in range, ON: In range			tion is executed to read the results of range comparison.  • Refreshed when
	A274.02	High-speed Counter 0 Range Comparison Condition 3 In- range Flag				INI(880) instruc- tion is executed to change PV or ring counter maxi- mum value.
	A274.03	High-speed Counter 0 Range Comparison Condition 4 In- range Flag				Refreshed when reset.
	A274.04	High-speed Counter 0 Range Comparison Condition 5 In- range Flag				
	A274.05	High-speed Counter 0 Range Comparison Condition 6 In- range Flag				
	A274.06	High-speed Counter 0 Range Comparison Condition 7 In- range Flag				
	A274.07	High-speed Counter 0 Range Comparison Condition 8 In- range Flag				
	A274.08	High-speed Counter 0 Com- parison Opera- tion	This flag indicates whether a comparison operation is being executed for high-speed counter 0.  OFF: Stopped, ON: Comparing	Cleared	Cleared	Refreshed when comparison operation starts or stops.
	A274.09	High-speed Counter 0 Over- flow/Underflow Flag	This flag indicates when an overflow or underflow has occurred in the PV of high-speed counter 0. (Used with the linear mode counting range only.)  OFF: Normal, ON: Error	Cleared	Cleared	Cleared when the PV is changed.     Refreshed when an overflow or underflow occurs.
	A274.10	High-speed Counter 0 Count Direction	This flag indicates whether the high-speed counter is currently being incremented or decremented. The counter PV for the current cycle is compared with the PV in last cycle to determine the direction.  OFF: Decrementing, ON: Incrementing			Setting used for high-speed counter, valid during counter operation.     Refreshed each cycle during overseeing process.     Refreshed when PRV(881) instruction is executed to read the PV or status.

Ac	ddress			Status	Ct-t	Write timing/
Words	Bits	Name	Function	after mode change	Status at startup	Related flags, set- tings
A275	A275.00	High-speed Counter 1 Range Comparison Condition 1 In- range Flag	These flags indicate whether the PV is within any of the eight ranges when high-speed counter 1 is being operated in range-comparison mode with upper and lower limits. The In-range Flags, however, will be ON whenever the comparison value is within the range regardless of the whether the high-speed counter is not the high-speed counter.	Cleared	Cleared	Refreshed each cycle during over- seeing process.     Refreshed when PRV(881) instruc-
	A275.01	High-speed Counter 1 Range Comparison Condition 2 In- range Flag	is set to execute the interrupt task when the range is entered or left.  OFF: Not in range, ON: In range			tion is executed to read the results of range comparison.  • Refreshed when
	A275.02	High-speed Counter 1 Range Comparison Condition 3 In- range Flag				INI(880) instruc- tion is executed to change PV or ring counter maxi- mum value.
	A275.03	High-speed Counter 1 Range Comparison Condition 4 In- range Flag				Refreshed when reset.
	A275.04	High-speed Counter 1 Range Comparison Condition 5 In- range Flag				
	A275.05	High-speed Counter 1 Range Comparison Condition 6 In- range Flag				
	A275.06	High-speed Counter 1 Range Comparison Condition 7 In- range Flag				
	A275.07	High-speed Counter 1 Range Comparison Condition 8 In- range Flag				
	A275.08	High-speed Counter 1 Com- parison In- progress Flag	This flag indicates whether a comparison operation is being executed for high-speed counter 1.  OFF: Stopped, ON: Comparing	Cleared	Cleared	Refreshed when comparison operation starts or stops.
	A275.09	High-speed Counter 1 Over- flow/Underflow Flag	This flag indicates when an overflow or underflow has occurred in the PV of high-speed counter 1. (Used with the linear mode counting range only.)  OFF: Normal, ON: Error	Cleared	Cleared	Cleared when the PV is changed.     Refreshed when an overflow or underflow occurs.
	A275.10	High-speed Counter 1 Count Direction	This flag indicates whether high-speed counter 1 is currently being incremented or decremented. The counter PV for the current cycle is compared with the PV in last cycle to determine the direction.  OFF: Decrementing, ON: Incrementing			Setting used for high-speed counter, valid during counter operation.     Refreshed each cycle during overseeing process.     Refreshed when PRV(881) instruction is executed to read the PV or status.

Words	ldress Bits	Name	Function	Status after mode	Status at startup	Write timing/ Related flags, set-
A276		Pulse Output 0	Contain the number of pulses output from the corresponding	<b>change</b> Cleared	Cleared	tings     Refreshed each
and A277		PV	pulse output port.  8000 0000 to 7FFF FFFF hex (-2,147,483,648 to 2,147,483,647)	Cicarca	Cicarca	cycle during over- seeing process.
A278 and A279		Pulse Output 1 PV	When pulses are being output in the CW direction, the PV is incremented by 1 for each pulse.			Refreshed when INI(880) instruc- tion is executed to
			When pulses are being output in the CCW direction, the PV is decremented by 1 for each pulse.  PV after overflow: 7FFF FFFF hex			change the PV.  • Cleared when
			PV after overflow: 7FFF FFFF flex PV after underflow: 8000 000 hex Lower 4 digits: A276/A278/A322/A324			Pulse Output Reset Bit is turned ON.
			Upper 4 digits: A277/A279/A323/A325			Cleared when pulse output is started (when the origin is not defined).
						Refreshed when PRV(881) instruc- tion is executed to read the PV or status.
A280	A280.00	Pulse Output 0 Pulse Output Status Flag	This flag will be ON when pulses are being output from pulse output 0 according to an ORG(889), ACC(888), PLS2(887), or IFEED(892) instruction and the output frequency is being changed in steps (accelerating or decelerating).  OFF: Constant speed, ON: Accelerating/decelerating	Cleared	Cleared	Refreshed each cycle during over- seeing process.
	A280.01	Pulse Output 0	This flag indicates when an overflow or underflow has occurred in	Cleared	Cleared	Cleared when the
		Overflow/Under- flow Flag	the PV of pulse output 0. OFF: Normal, ON: Error			INI(880) instruc- tion is executed to change the PV.
						Refreshed when an overflow or underflow occurs.
	A280.02	Pulse Output 0 Number of Pulses Set Flag	ON when the number of output pulses for pulse output 0 has been set with the PULS(886) instruction.  OFF: Not set, ON: Set	Cleared	Cleared	Refreshed when the PULS(886) instruction is exe- cuted.
						Cleared when pulse output is stopped.
	A280.03	Pulse Output 0 Output Com- pleted Flag	ON when the number of output pulses set with the PULS(886), PLS2(887), or IFEED(892) instruction has been output through pulse output 0.	Cleared	Cleared	Refreshed at the start or completion of pulse output in
			OFF: Output not completed, ON: Output completed			independent mode.
	A280.04	Pulse Output 0 Outputting Pulses Flag	ON when pulses are being output from pulse output 0.  OFF: Stopped, ON: Outputting	Cleared	Cleared	Refreshed when pulse output starts or stops.
	A280.05	Pulse Output 0 No-origin Flag	ON when the origin has not been determined for pulse output 0 and goes OFF when the origin has been determined.  OFF: Origin established, ON: Origin not established	Turned ON when operation starts.	Turned ON when opera- tion starts.	Turned ON when the pulse output is reset.  Turned ON when an origin search is started.
						Turned ON when a limit input is received and clearing is set.  Turned ON when an overflow or underflow occurs.  Turned OFF when
						an origin search is completed.  • Turned OFF when
						INI(880) instruc- tion is executed to change the PV.

Ac	Idress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A280	A280.06	Pulse Output 0 At-origin Flag	ON when the PV of pulse output 0 matches the origin (0).  OFF: Not stopped at origin, ON: Stopped at origin	Retained	Cleared	Turned ON when stopped at the origin.  Turned OFF when the origin is left.
	A280.07	Pulse Output 0 Output Stopped Error Flag	ON when an error occurred while outputting pulses in the pulse output 0 origin search function. The Pulse Output 0 Output Stop Error Code will be written to A444.  0: No error, ON: Stop error	Cleared	Cleared	Cleared when an origin search is started. Refreshed when a fatal pulse output error occurs during an origin search. Refreshed when the limit input signal for pulse output is set to be always enabled in the PLC Setup and pulse output is stopped due to the limit input. Cleared when both limit inputs are disabled and a fatal pulse output error code is stored.
	A280.08	Pulse Output 0 Interrupt Feed- ing In-progress Flag	This flag is turned ON when an interrupt input is received after output from pulse output 0 is started with the IFEED(892) instruction.  OFF: Interrupt feeding not in progress. ON: Interrupt feeding in progress.	Cleared	Cleared	Cleared during overseeing processing after completing interrupt feeding. Turned ON when the interrupt input turns ON after pulse output is started with the IFEED(892) instruction.
	A280.09	Pulse Output 0 Interrupt Feed- ing Error Flag	This flag will turn ON if an overflow or underflow occurs when an interrupt input is received, or when the specified number of pulses is moved, after output from pulse outputs 0 is started with the IFEED(892) instruction.  ON: No error.  OFF: Overflow/underflow or specified number of pulses has been moved.	Cleared	Cleared	Cleared when IFEED(892) instruction processing is started.  Turned ON if an overflow or underflow occurs when an interrupt input is received, or if an overflow or underflow occurs while the specified number of pulses is being moved, after operation is started with the IFEED(892) instruction with the origin defined.

Ac	Idress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A281	A281.00	Pulse Output 1 Pulse Output Status Flag	This flag will be ON when pulses are being output from pulse output 1 according to an ORG(889), ACC(888), PLS2(887), or IFEED(892) instruction and the output frequency is being changed in steps (accelerating or decelerating).  OFF: Constant speed, ON: Accelerating/decelerating	Cleared	Cleared	Refreshed each cycle during over-seeing process.
	A281.01	Pulse Output 1 Overflow/Under- flow Flag	This flag indicates when an overflow or underflow has occurred in the PV of pulse output 1.  OFF: Normal, ON: Error	Cleared	Cleared	Cleared when the INI(880) instruction is executed to change the PV. Refreshed when an overflow or underflow occurs.
	A281.02	Pulse Output 1 Number of Pulses Set Flag	ON when the number of output pulses for pulse output 1 has been set with the PULS(886) instruction.  OFF: Not set, ON: Set	Cleared	Cleared	Refreshed when the PULS(886) instruction is executed.     Cleared when pulse output is stopped.
	A281.03	Pulse Output 1 Output Com- pleted Flag	ON when the number of output pulses set with the PULS(886), PLS2(887), or IFEED(892) instruction has been output through pulse output 1.  OFF: Output not completed, ON: Output completed	Cleared	Cleared	Refreshed at the start or completion of pulse output in independent mode.
	A281.04	Pulse Output 1 Outputting Pulses Flag	ON when pulses are being output from pulse output 1. OFF: Stopped, ON: Outputting	Cleared	Cleared	Refreshed when pulse output starts or stops.
	A281.05	Pulse Output 1 No-origin Flag	ON when the origin has not been determined for pulse output 1 and goes OFF when the origin has been determined.  OFF: Origin established, ON: Origin not established	Turned ON when operation starts.	Turned ON when power is turned ON.	Turned ON when the pulse output is reset.  Turned ON when an origin search is started.  Turned ON when a limit input is received and clearing is set.  Turned ON when an overflow or underflow occurs.  Turned OFF when an origin search is completed.  Turned OFF when INI(880) instruction is executed to change the PV.
	A281.06	Pulse Output 1 At-origin Flag	ON when the PV of pulse output 1 matches the origin (0).  OFF: Not stopped at origin, ON: Stopped at origin	Retained	Cleared	Turned ON when stopped at the origin.  Turned OFF when the origin is left.

Ac	Idress			Status	Otatus at	Write timing/
Words	Bits	Name	Function	after mode change	Status at startup	Related flags, set- tings
A281	A281.07	Pulse Output 1 Output Stopped Error Flag	ON when an error occurred while outputting pulses in the pulse output 1 origin search function. The Pulse Output 1 Output Stop Error Code will be written to A445.  0: No error, ON: Stop error	Retained	Cleared	Cleared when an origin search is started.     Refreshed when a fatal pulse output error occurs during an origin search.     Refreshed when the limit input signal for pulse output is set to be always enabled in the PLC Setup and pulse output is stopped due to the limit input.     Cleared when both limit inputs are disabled and a fatal pulse output error code is stored.
	A281.08	Pulse Output 1 Interrupt Feed- ing In-progress Flag	This flag is turned ON when an interrupt input is received after output from pulse output 1 is started with the IFEED(892) instruction.  OFF: Interrupt feeding not in progress. ON: Interrupt feeding in progress.	Cleared	Cleared	Cleared during overseeing processing after completing interrupt feeding. Turned ON when the interrupt input turns ON after pulse output is started with the IFEED(892) instruction.
	A281.09	Pulse Output 1 Interrupt Feed- ing Error Flag	This flag will turn ON if an overflow or underflow occurs when an interrupt input is received, or when the specified number of pulses is moved, after output from pulse outputs 1 is started with the IFEED(892) instruction.  ON: No error.  OFF: Overflow/underflow or specified number of pulses has been moved.	Cleared	Cleared	Cleared when IFEED(892) instruction processing is started. Turned ON if an overflow or underflow occurs when an interrupt input is received, or if an overflow or underflow occurs while the specified number of pulses is being moved, after operation is started with the IFEED(892) instruction with the origin defined.
A283	A283.00	PWM Output 0 Output In- progress Flag	ON when pulses are being output from PWM output 0. OFF: Stopped, ON: Outputting	Cleared	Cleared	Refreshed when pulse output starts or stops.
	A283.08	PWM Output 1 Output In- progress Flag	ON when pulses are being output from PWM output 1. OFF: Stopped, ON: Outputting	Cleared	Cleared	Refreshed when pulse output starts or stops.
A293		Version Error Information	A value is set here when the transferred user program contains a function that is not supported by the unit version of the CPU Unit. 0000 hex: No error. 0001 hex: Error	Cleared	Cleared	Written at the start of operation

Ac	ldress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A294		Task Number when Program Stopped	This word contains the task number of the task that was being executed when program execution was stopped because of a program error.  Normal tasks: 0000 to 007F hex	Cleared	Cleared	A298/A299
			(task 0 to 127)			
			Interrupt tasks: 8000 to 80FF hex			
			(task 0 to 255)			
			A298 and A299 contain the program address where program execution was stopped.			
A295	A295.08	Instruction Processing Error Flag	This flag and the Error Flag (ER) will be turned ON when an instruction processing error has occurred and the PLC Setup has been set to stop operation for an instruction error. CPU Unit operation will stop and the ERR/ALM indicator will light when this flag goes ON.  ON: Error Flag ON  OFF: Error Flag OFF	Cleared	Cleared	PLC Setup (Operation when instruction error has occurred)  The task number where the error is stored in A294 and the program
	A295.09	Indirect DM/EM BCD Error Flag	This flag and the Access Error Flag (AER) will be turned ON when an indirect DM/EM BCD error has occurred and the PLC Setup has been set to stop operation an indirect DM/EM BCD error. (This error occurs when the content of an indirectly addressed DM or EM word is not BCD although BCD mode has been selected.) CPU Unit operation will stop and the ERR/ALM indicator will light when this flag goes ON.			address is stored in A298 and A299.
			ON: Not BCD			
			OFF: Normal			
	A295.10	Illegal Access Error Flag	This flag and the Access Error Flag (AER) will be turned ON when an illegal access error has occurred and the PLC Setup has been set to stop operation an illegal access error. (This error occurs when a region of memory is access illegally.) CPU Unit operation will stop and the ERR/ALM indicator will light when this flag goes ON.			
			The following operations are considered illegal access:			
			Reading/writing the system area			
			Reading/writing EM File Memory			
			Writing to a write-protected area			
			Indirect DM/EM BCD error (in BCD mode)			
			ON: Illegal access occurred			
			OFF: Normal condition			

Ac	Idress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A295	A295.11	No END Error Flag	ON when there is not an END(001) instruction in each program within a task.  CPU Unit operation will stop and the ERR/ALM indicator will light when this flag goes ON.  ON: No END  OFF: Normal condition	Cleared	Cleared	The task number where the error is stored in A294 and the program address is stored in A298 and A299.
	A295.12	Task Error Flag	ON when a task error has occurred. The following conditions generate a task error.  There is not even one regular task that is executable (started).  There is not a program allocated to the task.  ON: Error  OFF: Normal			
	A295.13	Differentiation Overflow Error Flag	The allowed value for Differentiation Flags which correspond to differentiation instructions has been exceeded. CPU Unit operation will stop and the ERR/ALM indicator will light when this flag goes ON.  ON: Error  OFF: Normal			
	A295.14	Illegal Instruc- tion Error Flag	ON when a program that cannot be executed has been stored. CPU Unit operation will stop and the ERR/ALM indicator will light when this flag goes ON. ON: Error OFF: Normal			
	A295.15	UM Overflow Error Flag	ON when the last address in UM (User Memory) has been exceeded. CPU Unit operation will stop and the ERR/ALM indicator will light when this flag goes ON. ON: Error OFF: Normal			
A298 and A299		Program Address Where Program Stopped	These words contain the 8-digit binary program address of the instruction where program execution was stopped due to a program error.	Cleared	Cleared	(A294 contains the task number of the task where pro- gram execution was stopped.)
A300		Error Log Pointer	When an error occurs, the Error Log Pointer is incremented by 1 to indicate the location where the next error record will be recorded as an offset from the beginning of the Error Log Area (A100 to A199).	Retained	Retained	Refreshed when error occurs. A500.14
			00 to 14 hexadecimal  The Error Log Pointer can be cleared to 00 by turning A500.14 (the Error Log Reset Bit) from OFF to ON.  When the Error Log Pointer has reached 14 hex (20 decimal), the next record is stored in A195 to A199 when the next error occurs.			
A301		Current EM Bank	This word contains the current EM bank number in 4-digit hexadecimal. The current bank number can be changed with the EMBC(281) instruction.	Cleared	Cleared	
A302	A302.00 to A302.15	CPU Bus Unit Initializing Flags	O000 to 0018 hexadecimal  These flags are ON while the corresponding CPU Bus Unit is initializing after its CPU Bus Unit Restart Bit (A501.00 to A501.15) is turned from OFF to ON or the power is turned ON.  Bits 00 to 15 correspond to unit numbers 0 to 15.	Retained	Cleared	Written during initialization A501.00
			Use these flags in the program to prevent the CPU Bus Unit's refresh data from being used while the Unit is initializing. IORF(097) and FIORF(225) (CJ2 and CJ1H-R CPU Units only) cannot be executed while an CPU Bus Unit is initializing. OFF: Not initializing  ON: Initializing			
			(Reset to 0 automatically after initialization.) These bits are turned OFF automatically when initialization is completed.			

Ac	ddress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A315	A315.12	Tag Memory Error Flag (Non- fatal Error) (CJ2H-CPU6□- EIP only.)	ON when an error occurs in the tag memory where network symbols are stored.	Retained	Cleared	
	A315.13	Option Board Error Flag	Turns ON when the Option Board is removed while the power is being supplied or an Option Board that is not supported is mounted.  OFF: No error, ON: Error	Cleared	Cleared	Written when power is turned ON.     Refreshed each cycle during overseeing process.
	A315.15	Backup Memory Error Flag	ON when writing to the backup data area, source memory area, or comment memory area in the internal flash memory fails.  This bit will turn OFF when writing is completed successfully.	Retained	Cleared	
A316 and A317		High-speed Counter 2 PV	Contains the PV of high-speed counter 2. Lower 4 digits: A316, Upper 4 digits: A317	Cleared	Cleared	
A318 and A319		High-speed Counter 3 PV	Contains the PV of high-speed counter 3. Lower 4 digits: A318, Upper 4 digits: A319	Cleared	Cleared	
A320	A320.00	High-speed Counter 2 Range Comparison Condition 1 In- range Flag	These flags indicate whether the PV is within any of the eight ranges when high-speed counter 2 is being operated in range-comparison mode with upper and lower limits. The In-range Flags, however, will be ON whenever the comparison value is within the range regardless of the whether the high-speed counter	Cleared	Cleared	Refreshed each cycle during over- seeing process.     Refreshed when PRV(881) instruc-
	A320.01	High-speed Counter 2 Range Comparison Condition 2 In- range Flag	is set to execute the interrupt task when the range is entered or left.  OFF: Not in range, ON: In range			tion is executed to read the results of range comparison.  • Refreshed when
	A320.02	High-speed Counter 2 Range Comparison Condition 3 In- range Flag				INI(880) instruc- tion is executed to change PV or ring counter maxi- mum value.
	A320.03	High-speed Counter 2 Range Comparison Condition 4 In- range Flag				Refreshed when reset.
	A320.04	High-speed Counter 2 Range Comparison Condition 5 In- range Flag				
	A320.05	High-speed Counter 2 Range Comparison Condition 6 In- range Flag				
	A320.06	High-speed Counter 2 Range Comparison Condition 7 In- range Flag				
	A320.07	High-speed Counter 2 Range Comparison Condition 8 In- range Flag				
	A320.08	High-speed Counter 2 Com- parison In- progress Flag	This flag indicates whether a comparison operation is being executed for high-speed counter 2.  OFF: Stopped, ON: Comparing	Cleared	Cleared	Refreshed when comparison operation starts or stops.

Δ	ddress			Status		Write timing/
Words	Bits	Name	Function	after mode change	Status at startup	Related flags, set- tings
A320	A320.09	High-speed Counter 2 Over- flow/Underflow Flag	This flag indicates when an overflow or underflow has occurred in the PV of high-speed counter 2. (Used with the linear mode counting range only.)  OFF: Normal, ON: Error	Cleared	Cleared	Cleared when the PV is changed.     Refreshed when an overflow or underflow occurs.
	A320.10	High-speed Counter 2 Count Direction	This flag indicates whether high-speed counter 2 is currently being incremented or decremented. The counter PV for the current cycle is compared with the PV in last cycle to determine the direction.  OFF: Decrementing, ON: Incrementing			Setting used for high-speed counter, valid during counter operation.     Refreshed each cycle during overseeing process.     Refreshed when PRV(881) instruction is executed to read the PV or status.
A321	A321.00	High-speed Counter 3 Range Comparison Condition 1 In- range Flag	These flags indicate whether the PV is within any of the eight ranges when high-speed counter 3 is being operated in range-comparison mode with upper and lower limits. The In-range Flags, however, will be ON whenever the comparison value is within the range regardless of the whether the high-speed counter	Cleared	Cleared	Refreshed each cycle during over- seeing process.     Refreshed when PRV(881) instruc-
	A321.01	High-speed Counter 3 Range Comparison Condition 2 In- range Flag	is set to execute the interrupt task when the range is entered or left.  OFF: Not in range, ON: In range			tion is executed to read the results of range comparison.  • Refreshed when
	A321.02	High-speed Counter 3 Range Comparison Condition 3 In- range Flag				INI(880) instruction is executed to change PV or ring counter maximum value.  • Refreshed when
	A321.03	High-speed Counter 3 Range Comparison Condition 4 In- range Flag				reset.
	A321.04	High-speed Counter 3 Range Comparison Condition 5 In- range Flag				
	A321.05	High-speed Counter 3 Range Comparison Condition 6 In- range Flag				
	A321.06	High-speed Counter 3 Range Comparison Condition 7 In- range Flag				
	A321.07	High-speed Counter 3 Range Comparison Condition 8 In- range Flag				
	A321.08	High-speed Counter 3 Com- parison In- progress Flag	This flag indicates whether a comparison operation is being executed for high-speed counter 3.  OFF: Stopped, ON: Comparing	Cleared	Cleared	Refreshed when comparison operation starts or stops.
	A321.09	High-speed Counter 3 Over- flow/Underflow Flag	This flag indicates when an overflow or underflow has occurred in the PV of high-speed counter 3. (Used with the linear mode counting range only.)  OFF: Normal, ON: Error	Cleared	Cleared	Cleared when the PV is changed.     Refreshed when an overflow or underflow occurs.

Ad	ddress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A321	A321.10	High-speed Counter 3 Count Direction	This flag indicates whether high-speed counter 3 is currently being incremented or decremented. The counter PV for the current cycle is compared with the PV in last cycle to determine the direction.  OFF: Decrementing, ON: Incrementing			Setting used for high-speed counter, valid during counter operation.     Refreshed each cycle during overseeing process.     Refreshed when PRV(881) instruction is executed to read the PV or status.
A322 and A323		Pulse Output 2 PV	Contain the number of pulses output from the corresponding pulse output port.  Contain the number of pulses output from the corresponding	Cleared	Cleared	Refreshed each cycle during over- seeing process.
A324 and A325		Pulse Output 3 PV	pulse output port.  8000 0000 to 7FFF FFFF hex (-2,147,483,648 to 2,147,483,647)  When pulses are being output in the CW direction, the PV is incremented by 1 for each pulse.  When pulses are being output in the CCW direction, the PV is decremented by 1 for each pulse.  PV after overflow: 7FFF FFFF hex PV after underflow: 8000 000 hex  Lower 4 digits: A276/A278/A322/A324  Upper 4 digits: A277/A279/A323/A325	Cleared	Cleared	Refreshed when INI(880) instruction is executed to change the PV of the corresponding counter. Cleared when Pulse Output Reset Bit is turned ON. Cleared when pulse output is started (when the origin is not defined). Refreshed when PRV(881) instruction is executed to read the PV or status.
A326	A326.00	Pulse Output 2 Pulse Output Status Flag	This flag will be ON when pulses are being output from pulse output 2 according to an ORG(889), ACC(888), PLS2(887), or IFEED(892) instruction and the output frequency is being changed in steps (accelerating or decelerating).  OFF: Constant speed, ON: Accelerating/decelerating	Cleared	Cleared	Refreshed each cycle during over-seeing process.
	A326.01	Pulse Output 2 Overflow/Under- flow Flag	This flag indicates when an overflow or underflow has occurred in the PV of pulse output 2.  OFF: Normal, ON: Error	Cleared	Cleared	Cleared when the INI(880) instruction is executed to change the PV. Refreshed when an overflow or underflow occurs.
	A326.02	Pulse Output 2 Number of Pulses Set Flag	ON when the number of output pulses for pulse output 2 has been set with the PULS(886) instruction.  OFF: Not set, ON: Set	Cleared	Cleared	Refreshed when the PULS(886) instruction is executed.     Cleared when pulse output is stopped.
	A326.03	Pulse Output 2 Output Com- pleted Flag	ON when the number of output pulses set with the PULS(886), PLS2(887), or IFEED(892) instruction has been output through pulse output 2.  OFF: Output not completed, ON: Output completed	Cleared	Cleared	Refreshed at the start or completion of pulse output in independent mode.
	A326.04	Pulse Output 2 Outputting Pulses Flag	ON when pulses are being output from pulse output 2. OFF: Stopped, ON: Outputting	Cleared	Cleared	Refreshed when pulse output starts or stops.

Ac	Idress		_	Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A326	A326.05	Pulse Output 2 No-origin Flag	ON when the origin has not been determined for pulse output 2 and goes OFF when the origin has been determined.  OFF: Origin established, ON: Origin not established	Turned ON when operation starts.	Turned ON when power is turned ON.	Refreshed each cycle during over-seeing process.
	A326.06	Pulse Output 2 At-origin Flag	ON when the PV of pulse output 2 matches the origin (0). OFF: Not stopped at origin, ON: Stopped at origin	Cleared	Cleared	Refreshed each cycle during over-seeing process.
	A326.07	Pulse Output 2 Output Stopped Error Flag	ON when an error occurred while outputting pulses in the pulse output 2 origin search function. The Pulse Output 2 Output Stop Error Code will be written to A438.  0: No error, ON: Stop error	Cleared	Cleared	Cleared when an origin search is started. Refreshed when a fatal pulse output error occurs during an origin search.
						Refreshed when the limit input signal for pulse output is set to be always enabled in the PLC Setup and pulse output is stopped due to the limit input.  Cleared when both limit inputs are disabled and a fatal pulse output error code is stored.
	A326.08	Pulse Output 2 Interrupt Feed- ing In-progress Flag	These flags are turned ON when an interrupt input is received after output from pulse outputs 2 to 3 is started with the IFEED(892) instruction.  OFF: Interrupt feeding not in progress.  ON: Interrupt feeding in progress.	Cleared	Cleared	Cleared during overseeing processing after completing interrupt feeding. Refreshed when interrupt input is received after starting pulse output with IFEED(892) instruction.
	A326.09	Pulse Output 2 Interrupt Feed- ing Error Flag	This flag will turn ON if an overflow or underflow occurs when an interrupt input is received, or when the specified number of pulses is moved, after output from pulse outputs 2 is started with the IFEED(892) instruction.  OFF: Overflow/underflow or specified number of pulses has been moved.  ON: No error.	Cleared	Cleared	Cleared when IFEED(892) instruction processing is started. Turned ON if an overflow or underflow occurs when an interrupt input is received, or if an overflow or underflow occurs while the specified number of pulses is being moved, after operation is started with the IFEED(892) instruction with the origin defined.
A327	A327.00	Pulse Output 3 Pulse Output Status Flag	This flag will be ON when pulses are being output from pulse output 3 according to an ORG(889), ACC(888), PLS2(887), or IFEED(892) instruction and the output frequency is being changed in steps (accelerating or decelerating).  OFF: Constant speed, ON: Accelerating/decelerating	Cleared	Cleared	Refreshed each cycle during over-seeing process.

Ad	ldress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A327	A327.01	Pulse Output 3 Overflow/Under- flow Flag	This flag indicates when an overflow or underflow has occurred in the PV of pulse output 3.  OFF: Normal, ON: Error	Cleared	Cleared	Cleared when the INI(880) instruction is executed to change the PV.     Refreshed when an overflow or underflow occurs.
	A327.02	Pulse Output 3 Number of Pulses Set Flag	ON when the number of output pulses for pulse output 3 has been set with the PULS(886) instruction.  OFF: Not set, ON: Set	Cleared	Cleared	Refreshed when the PULS(886) instruction is executed.     Cleared when pulse output is stopped.
	A327.03	Pulse Output 3 Output Com- pleted Flag	ON when the number of output pulses set with the PULS(886), PLS2(887), or IFEED(892) instruction has been output through pulse output 3.  OFF: Output not completed, ON: Output completed	Cleared	Cleared	Refreshed at the start or completion of pulse output in independent mode.
	A327.04	Pulse Output 3 Outputting Pulses Flag	ON when pulses are being output from pulse output 3.  OFF: Stopped, ON: Outputting	Cleared	Cleared	Refreshed when pulse output starts or stops.
	A327.05	Pulse Output 3 No-origin Flag	ON when the origin has not been determined for pulse output 3 and goes OFF when the origin has been determined.  OFF: Origin established, ON: Origin not established	Turned ON when operation starts.	Turned ON when power is turned ON.	Turned ON when the pulse output is reset.  Turned ON when an origin search is started.  Turned ON when a limit input is received and clearing is set.  Turned ON when an overflow or underflow occurs.  Turned OFF when an origin search is completed.  Turned OFF when INI(880) instruction is executed to change the PV.
	A327.06	Pulse Output 3 At-origin Flag	ON when the PV of pulse output 3 matches the origin (0).  OFF: Not stopped at origin, ON: Stopped at origin	Cleared	Cleared	Turned ON when stopped at the origin.  Turned OFF when the origin is left.
	A327.07	Pulse Output 3 Output Stopped Error Flag	ON when an error occurred while outputting pulses in the pulse output 3 origin search function. The Pulse Output 3 Output Stop Error Code will be written to A439.  0: No error, ON: Stop error	Cleared	Cleared	Cleared when an origin search is started. Refreshed when a fatal pulse output error occurs during an origin search. Refreshed when the limit input signal for pulse output is set to be always enabled in the PLC Setup and pulse output is stopped due to the limit input. Cleared when both limit inputs are disabled and a fatal pulse output error code is stored.

Ac	idress			Status	Ctatus at	Write timing/
Words	Bits	Name	Function	after mode change	Status at startup	Related flags, set- tings
A327	A327.08	Pulse Output 3 Interrupt Feed- ing In-progress Flag	These flags are turned ON when an interrupt input is received after output from pulse outputs 3 to 3 is started with the IFEED(892) instruction.  OFF: Interrupt feeding not in progress.  ON: Interrupt feeding in progress.	Cleared	Cleared	Cleared during overseeing processing after completing interrupt feeding. Refreshed when interrupt input is received after starting pulse output with IFEED(892) instruction.
	A327.09	Pulse Output 3 Interrupt Feed- ing Error Flag	This flag will turn ON if an overflow or underflow occurs when an interrupt input is received, or when the specified number of pulses is moved, after output from pulse outputs 3 is started with the IFEED(892) instruction.  ON: No error.  OFF: Overflow/underflow or specified number of pulses has been moved.	Cleared	Cleared	Cleared when IFEED(892) instruction processing is started. Turned ON if an overflow or underflow occurs when an interrupt input is received, or if an overflow or underflow occurs while the specified number of pulses is being moved, after operation is started with the IFEED(892) instruction with the origin defined.
A329	A329.00	PWM Output 2 Output In- progress Flag	ON when pulses are being output from PWM output 2. OFF: Stopped, ON: Outputting	Cleared	Cleared	Refreshed when pulse output starts or stops.
	A329.08	PWM Output 3 Output In- progress Flag	ON when pulses are being output from PWM output 3. OFF: Stopped, ON: Outputting	Cleared	Cleared	Refreshed when pulse output starts or stops.
A330 to A335	A330.00 to A335.15	Special I/O Unit Initializing Flags  Units Detected at	These flags are ON while the corresponding Special I/O Unit is initializing after its Special I/O Unit Restart Bit (A502.00 to A507.15) is turned from OFF to ON or the power is turned ON. The bits in these words correspond to unit numbers 0 to 95 as follows:  A330.00 to A330.15: Units 0 to 15  A331.00 to A331.15: Units 16 to 31  A335.00 to A335.15: Units 80 to 95  Use these flags in the program to prevent the Special I/O Unit's refresh data from being used while the Unit is initializing. Also, IORF(097) and FIORF(225) cannot be executed while a Special I/O Unit is initializing.  OFF: Not initializing  ON: Initializing  (Reset to 0 automatically after initialization.)  These bits are turned OFF automatically when initialization is completed.	Retained	Cleared	A502.00 to A507.15
	to A336.15	Startup (Racks 0 to 3)	hexadecimal (0 to A hex).  Rack 0: A336.00 to A336.03  Rack 1: A336.04 to A336.07  Rack 2: A336.08 to A336.11  Rack 3: A336.12 to A336.15  Example: The following would be stored if Rack 0 had 1 Unit,  Rack 1 had 4 Units, Rack 2 had 8 Units and Rack 3 had 10 Units:  A336 = A 8 4 1		5.53.53	

Ac	Idress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A339 and		Maximum Differ- entiation Flag	These words contain the maximum value of the differentiation flag numbers being used by differentiation instructions.	See Func- tion col-	Cleared	Written at the start of operation
A340		Number	named some some some some some some some some	umn.		A295.13
A343	A343.00	Memory Card	Indicates the type of Memory Card, if any, installed.	Retained	See	See Function col-
	to	Туре	0: None		Function	umn.
	A343.02		4: Flash ROM		column.	
			This information is recorded when the PLC power is turned ON or the Memory Card power switch is turned ON.			
	A343.06	EM File Memory Format Error	ON when a format error occurs in the first EM bank allocated for file memory.	Retained	Cleared	
		Flag	ON: Format error			
			OFF: No format error			
			The flag is turned OFF when formatting is completed normally.			
	A343.07	Memory Card Format Error Flag	ON when the Memory Card is not formatted or a formatting error has occurred. (The flag is turned OFF when formatting is completed normally.)	Retained	See Function column.	See Function column.
			ON: Format error			
			OFF: No format error			
			This flag is written when the PLC power is turned ON or the Memory Card power switch is turned ON.			
	A343.08	File Transfer Error Flag	ON when an error occurred while writing data to file memory.  ON: Error	Retained	Cleared	Refreshed when file data is written.
			OFF: No error			
	A343.09	File Write Error Flag	ON when data cannot be written to file memory because it is write-protected or the data exceeds the capacity of the file memory.	Retained	Cleared	Refreshed when file data is written.
			ON: Write not possible			
			OFF: Normal condition			
	A343.10	File Read Error	ON when a file could not be read because of a malfunction (file is damaged or data is corrupted).	Retained	Cleared	Refreshed when file data is read.
			ON: Read not possible			
			OFF: Normal condition or read processing is being executed			
	A343.11	File Missing Flag	ON when an attempt is made to read a file that does not exist, or an attempt is made to write to a file in a directory that does not exist.	Retained	Cleared	Refreshed when file data is read.
			ON: Specified file or directory is missing			
			OFF: Normal condition or read processing is being executed			
	A343.13	File Memory Operation Flag	ON while any of the following operations is being executed. OFF when none of them are being executed.	Retained	Cleared	Refreshed when file memory instruction
			CMND instruction sending a FINS command to the local CPU Unit.			is executed.
			Execution of a File Memory instruction.			
			Program replacement using the control bit in the Auxiliary Area.			
			Easy backup operation.			
			ON: Instruction being executed.			
	404044		OFF: Instruction not being executed.	5		
	A343.14	Accessing File Data Flag	ON while file data is being accessed.	Retained	Cleared	
		Data : lag	ON: File being accessed			
			OFF: File not being accessed  Use this flag to prevent two file memory instructions from being			
-	10/0/5		executed at the same time.	5		5 ( ) ( )
	A343.15	Memory Card Detected Flag	ON when a Memory Card has been detected.	Retained	Cleared	Refreshed when Memory Card is
		_ = 0.00.03   /ug	OFF when a Memory Card has not been detected.			inserted, or the
			ON: Memory Card detected OFF: Memory Card not detected			power is turned ON.
		1	Or 1. Welliony Card hot detected	<u> </u>		<u> </u>

Ac	ddress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	Status at startup	Related flags, set- tings
A344	A344.00 to A344.07	EM File Memory Starting Bank	Contains the starting bank number of EM trace memory or EM file memory. All EM banks from this starting bank to the last bank in the EM Area are formatted for use as file memory or trace memory. If EM Area banks are not formatted to file memory or trace memory, this A344 will be FFFF hex.	Retained	Retained	PLC Setup (EM File Setting Enabled parameter and EM Start File No. parameter)
			To convert part of the EM Area to file memory or trace memory, select <i>PLC - Memory Allocation - EM Memory Settings</i> from the CX-Programmer, and then select File Memory or Trace Memory.			
	A344.14	EM Trace Memory Flag	When A344 is not FFFF hex and this flag in ON, the banks of the EM Area from the bank given in A344.00 to A344.07 to the end of the EM Area are formatted to trace memory.	Retained	Retained	
	A344.15	EM File Memory Flag	When A344 is not FFFF hex and this flag in ON, the banks of the EM Area from the bank given in A344.00 to A344.07 to the end of the EM Area are formatted to file memory.	Retained	Retained	
A345	A345.00	FB Program Source Informa- tion Flag	Turns ON when there is FB program source information in the source/comment memory.  ON: Information present, OFF: Information not present	Retained	Internal status updated	When transferred from the CX-Programmer
	A345.01	Symbol Table Information Flag	Turns ON when there is symbol table information in the source/comment memory.  ON: Information present, OFF: Information not present	Retained	Internal status updated	
	A345.02	Comment Infor- mation Flag	Turns ON when there is comment information in the source/comment memory.  ON: Information present, OFF: Information not present	Retained	Internal status updated	
	A345.03	Program Index Information Flag	Turns ON when there is program index information in the source/comment memory.	Retained	Internal status updated	
	A345.05	SFC Program Source Informa- tion Flag	ON: Information present, OFF: Information not present  Turns ON when there is SFC program source information in the source/comment memory.  ON: Information present, OFF: Information not present	Retained	Internal status updated	
	A345.07	Network Symbols (Tags) Information Flag	Turns ON when there is network symbols (tags) information in the tag memory.  ON: Information present, OFF: Information not present	Retained	Internal status updated	
A346 and A347		Number of Remaining Words to Trans- fer	These words contain the 8-digit hexadecimal number of words remaining to be transferred by FREAD(700) or FWRIT(701). When one of these instructions is executed, the number of words to be transferred is written to A346 and A347.	Retained	Cleared	Written as FREAD or FWRIT is being executed.  Decremented as
			While the data is being transferred, the value in these words is decremented.			data is actually transferred.
			A346 contains the rightmost 4-digits and A347 contains the left-most 4-digits.			
			Check the content of these words to determine whether or not the planned number of words have been transferred successfully.			
A351 to A354		Calendar/Clock Area	These words contain the CPU Unit's internal clock data in BCD. The clock can be set from the CX-Programmer, with the DATE(735) instruction, or with a FINS command (CLOCK WRITE, 0702).	Retained	Retained	Written every cycle
			A351.00 to A351.07: Seconds (00 to 59) (BCD)			
			A351.08 to A351.15: Minutes (00 to 59) (BCD)			
			A352.00 to A352.07: Hours (00 to 23) (BCD)			
			A352.08 to A352.15: Day of the month (01 to 31) (BCD)			
			A353.00 to A353.07: Month (01 to 12) (BCD)			
			A353.08 to A353.15: Year (00 to 99) (BCD)		1	
			A354.00 to A354.07: Day of the week (00 to 06) (BCD)		1	
			00: Sunday, 01: Monday, 02: Tuesday,			
			03: Wednesday, 04: Thursday,			
			05: Friday, 06: Saturday			

Ac	ddress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A360 to A391	A360.01 to A391.15	Executed FAL Number Flags	The flag corresponding to the specified FAL number will be turned ON when FAL(006) is executed. Bits A360.01 to A391.15 correspond to FAL numbers 001 to 511.  ON: That FAL was executed  OFF: That FAL wasn't executed	Retained	Cleared	Refreshed when error occurs. A402.15
			The flag will be turned OFF when the error is cleared.			
A392	A392.04	Serial Port Error Flag	ON when an error has occurred at the RS-232C port. (Do not access this bit in Peripheral Bus Mode, 1:N NT Link mode, or Serial PLC Link Polling/Polled Unit mode.)  ON: Error	Retained	Cleared	Refreshed when error occurs.
			OFF: No error			
	A392.05 Serial Port Send Ready Flag (No- protocol mode)	Ready Flag (No-	ON when the RS-232C port is able to send data in no-protocol mode.  ON: Able-to-send	Retained	Cleared	Written after trans- mission
			OFF: Unable-to-send			
	A392.06	Serial Port Reception Com- pleted Flag (No-protocol mode)	ON when the RS-232C port has completed the reception in no-protocol mode.  When the number of bytes was specified: ON when the specified number of bytes is received.  When the end code was specified: ON when the end code is	Retained	Cleared	Written after reception
		,	received or 256 bytes are received.			
	A392.07	Serial Port Reception Over- flow Flag (No-protocol mode)	ON when a data overflow occurred during reception through the RS-232C port in no-protocol mode.  When the number of bytes was specified: ON when more data is received after the reception was completed but before RXD(235) was executed.  When the end code was specified: ON when more data is received after the end code was received but before RXD(235) was executed.  ON when 257 bytes are received before the end code.  ON: Overflow  OFF: No overflow	Retained	Cleared	
A393	A393.00 to A393.07	Serial Port PT Communications Flag	The corresponding bit will be ON when the serial port is communicating in NT Link Mode or in Serial PLC Link Mode.  Bits 0 to 7 correspond to units 0 to 7.  ON: Communicating  OFF: Not communicating	Retained	Cleared	Refreshed when there is a normal response to the token.
	A393.08 to A393.15	Serial Port PT Priority Regis- tered Flags	The corresponding bit will be ON for the PT that has priority when the RS-232C port is communicating in NT link mode.  Bits 0 to 7 correspond to units 0 to 7.  These flags are written when the priority registration command is received.  ON: Priority registered  OFF: Priority not registered	Retained	Cleared	See Function column.
	A393.00 to A393.15	Serial Port Reception Counter (No-pro- tocol mode)	Indicates (in binary) the number of bytes of data received when the RS-232C port is in no-protocol mode.	Retained	Cleared	Refreshed when data is received.

Ac	Idress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A395	A395.06	File Deleted Flags	The system deleted the remainder of a Memory Card file that was being updated when a power interruption occurred.  ON: File deleted	Cleared	Cleared	Refreshed when the system deletes the file.
			OFF: No files deleted			
	A395.07		The system deleted the remainder of an EM file memory file that was being updated when a power interruption occurred.	Cleared	Cleared	Refreshed when the system deletes the
			ON: File deleted			file.
			OFF: No files deleted			
	Background Exe	ER/AER Flag for Background Exe-	ON when an instruction processing error or an illegal area access error occurs during background processing.	Cleared	Cleared	
		cution	ON: Error. OFF (0) when power is turned ON. OFF (0) when operation starts.			
			OFF: No errors. OFF (0) when background processing starts.			
	A395.11 Memory Corruption Detected	, ,	ON when memory corruption is detected when the power supply is turned ON.	Retained	See Function	Refreshed when power is turned ON.
		Flag	ON: Memory corruption	Co	column.	
			OFF: Normal operation			
	A395.12	DIP Switch Pin 6 Status Flag	The status of pin 6 on the DIP switch on the front of the CPU Unit is written to this flag every cycle.	Retained	See Function	Written every cycle.
			ON: Pin 6 ON		column.	
			OFF: Pin 6 OFF			
A400		Error code	When a non-fatal error (user-defined FALS(006) or system error) or a fatal error (user-defined FALS(007) or system error) occurs, the 4-digit hexadecimal error code is written to this word. (Refer to A-3-3 Details on Auxiliary Area Operation) on page A-162.	Cleared	Cleared	Refreshed when error occurs.
			When two or more errors occur simultaneously, the highest error code will be recorded.			

Ac	ddress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A401	A401.03	Card Transfer Error Flag	ON when the contents of the Memory Card were not correctly read into the CPU Unit when the power was turned ON.	Cleared for error clear	Cleared	
			ON when a program file (.OBJ) that includes network symbols is transferred when the power is turned ON (CJ2H-CPU6□ and CJ2M-CPU1□ only.)	operation.		
	A401.05	Version Error	ON when the unit version of the CPU Unit might not support the	Cleared for	Cleared	
		Flag	user program that was transferred.	error clear operation.		
	A401.06	FALS Error Flag (Fatal error)	ON when a non-fatal error is generated by the FALS(006) instruction. The CPU Unit will continue operating and the ERR/ALM indicator will flash.	Cleared	Cleared	Refreshed when error occurs. A400
			The corresponding error code will be written to A400. Error codes C101 to C2FF correspond to FALS numbers 001 to 511.			
			ON: FALS(006) executed			
			OFF: FALS(006) not executed			
			This flag will be turned OFF when the FALS errors are cleared.			
	A401.08	Cycle Time Exceeded Flag (Fatal error)	ON if the cycle time exceeds the maximum cycle time set in the PLC Setup (the cycle time monitoring time). CPU Unit operation will stop and the ERR/ALM indicator on the front of the CPU Unit	Cleared	Cleared	Refreshed when the cycle time exceeds maximum.
		(1 a.a. 5.15.)	will light.			PLC Setup (Cycle
			OFF: Cycle time under max.			time monitoring time)
			ON: Cycle time over max.			unie)
			This flag will be turned OFF when the error is cleared.			
	A401.09	Program Error Flag	ON when program contents are incorrect.	Cleared	Cleared	A294,
		(Fatal error)	CPU Unit operation will stop and the ERR/ALM indicator on the front of the CPU Unit will light. The task number where the error occurred will be stored in A294 and the program address will be stored in A298 and A299.			A295, A298 and A299
			The type of program error that occurred will be stored in bits 8 to 15 of A295. Refer to the description of A295 and to the <i>Programming Manual</i> for more details on program errors.			
			ON: Error			
			OFF: No error			
			This flag will be turned OFF when the error is cleared.			
	A401.10	I/O Setting Error Flag (Fatal error)	ON when the registered I/O tables do not match actual I/O tables (i.e., when the registered Units do not match the Units that are actually connected).	Cleared	Cleared	A405.08
		(Fatal error)	With the CJ2H-CPU6□-EIP, ON when an Interrupt Input Unit is mounted in a slot other than those shown below.			
			CJ2H-CPU6□-EIP: CPU Rack slots 0 to 3			
			CJ2H-CPU6□ or CJ2M-CPU□□: CPU Rack slots 0 to 4			
			ON when the registered I/O tables for a CJ2H-CPU6□-EIP or CJ2M-CPU1□ CPU Unit are downloaded to a CJ2H-CPU6□ or CJ2M-CPU1□ CPU Unit, or when the registered I/O tables for a CJ2H-CPU6□ CPU Unit are downloaded to a CJ2H-CPU6□-EIP or CJ2M-CPU3□ CPU Unit. CPU Unit operation will stop and the ERR/ALM indicator on the front of the CPU Unit will light.			
			light. ON: Error			
			OFF: No error			
			This flag will be turned OFF when the error is cleared.			
	A401.11	Too Many I/O Points Flag	ON when the number of I/O points being used in Basic I/O Units exceeds the maximum allowed for the PLC or when there are more than 11 Units connected in one Rack.	Cleared	Cleared	A407
		(Fatal error)	CPU Unit operation will stop and the ERR/ALM indicator on the front of the CPU Unit will light.			
			ON: Error			
			OFF: No error			
			This flag will be turned OFF when the error is cleared.			

Ac	Idress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A401	A401.13	Duplication Error Flag (Fatal error)	ON in the following cases:  Two CPU Bus Units have been assigned the same unit number.  Two Special I/O Units have been assigned the same unit number.  Two Basic I/O Units have been allocated the same data area words.  CPU Unit operation will stop and the ERR/ALM indicator on the front of the CPU Unit will light.  The duplicated unit number is indicated in A409 to A416.  ON: Duplication error  OFF: No duplication  This flag will be turned OFF when the error is cleared.	Cleared	Cleared	A410 to A416
	A401.14	I/O Bus Error Flag (Fatal error)	ON when an error occurs in a data transfer between the CPU Unit and a Unit mounted to a slot or when the End Cover is not connected to the CPU Rack or an Expansion Rack.  CPU Unit operation will stop and the ERR/ALM indicator on the front of the CPU Unit will light.  ON: Error  OFF: No error  This flag will be turned OFF when the error is cleared.  The slot number (00 to 09) where the I/O bus error occurred is written to A404.00 to A404.07 in binary. If an End Cover is not connected, 0E hex will be stored.  The rack number (00 to 07) where the I/O bus error occurred is written to A404.08 to A404.15 in binary. These bits will contain 0B hex if an I/O bus error occurs on a CJ2HCPU6□-EIP or CJ2M-CPU3□ built-in network. If an End Cover is not connected, 0E hex will be stored.	Cleared	Cleared	A404
	A401.15	Memory Error Flag (Fatal error)	ON when an error occurred in memory or there was an error in automatic transfer from the Memory Card when the power was turned ON.  CPU Unit operation will stop and the ERR/ALM indicator on the front of the CPU Unit will light.  ON: Error  OFF: No error  The location where the error occurred is given in A403.00 to A403.08.  The flag will be turned OFF when the error is cleared.	Cleared	Cleared	A403

Ac	ldress			Status	Status at	Write timing/ Related flags, set- tings
Words	Bits	Name	Function	after mode change	startup	
A402	A402.00	Other Non-fatal Error Flag (Sys- tem Work Mem- ory Error)	ON when a non-fatal error other than a non-fatal error allocated to A402.01 to A402.15 occurs. (E.g., When an error occurs in memory for online editing.) Details of the other non-fatal errors are stored in A315.	Cleared for error clear operation.	Cleared	
	A402.02	Special I/O Unit Setting Error Flag (Non-fatal error)	ON when an installed Special I/O Unit does not match the Special I/O Unit registered in the I/O table. The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.  ON: Error  OFF: No error	Cleared	Cleared	A428 to A433
			This flag will be turned OFF when the error is cleared.  The unit number of the Unit where the setting error occurred is indicated in A428 to A433.			
			ON when any of the following occur for a Unit registered in the synchronous unit operation settings.			
			The Unit does not support the synchronous unit operation function.  The Unit is not connected in the PLC.			
			The Unit is not in the CPU Rack (i.e., it is in an Expansion Rack).			
			The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.			
			ON: Error OFF: No error			
			This flag will be turned OFF when the error is cleared and the correct PLC Setup is transferred to the CPU Unit.			
			The unit number of the Unit where the setting error occurred is indicated in A428 to A433.			
	A402.03	CPU Bus Unit Setting Error Flag (Non-fatal error)	ON when an installed CPU Bus Unit does not match the CPU Bus Unit registered in the I/O table. The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.	Cleared	Cleared	A427
			ON: Error OFF: No error			
			This flag will be turned OFF when the error is cleared.  The unit number of the Unit where the setting error occurred is written to A427			

Add   Add   Add   Sharp   Function   Add	Ad	Idress			Status		Write timing/
A402 A402 A402 A402 A402 A402 A402 A402			Name	Function		Status at startup	Related flags, set-
A402.05  PLU Bus Unit Error Fing (Non-statal error)  A402.06  Special NO Unit Error Fing (Non-statal error)  A402.07  PLU Bus Unit Error Fing (Non-statal error)  A402.08  Special NO Unit Error Fing (Non-statal error)  A402.09  Special NO Unit Error Fing (Non-statal error)  A402.00  CPU Bus Unit Error Fing (Non-statal error)  A402.00  CPU Bus Unit Error Fing (Non-statal error)  A402.07  A402.07  A402.07  PLC Setup Error Fing (Non-statal error)  A402.10  PLC Setup Error Fing (Non-statal error)  A402.10  A402.10  PLC Setup Error Fing (Non-statal error)  A402.10  A402.10  A402.10  PLC Setup Error Fing (Non-statal error)  A402.10  A402.10			5 5				
The CPU Unit will continue operating and the ERRALM indicator on the front of the CPU Unit will filesh.  A402.06 Special I/O Unit Files gran be used to control an external warming light or other indicator to indicate that the battery needs to be replaced.  A402.07 Special I/O Unit Files gran be used to control an external warming light or other indicator to indicate that the battery needs to be replaced.  A402.08 Special I/O Unit Files gran be used to control an external warming light or other indicator to indicate that the battery needs to be replaced.  A402.09 CPU Bus Unit Files gran be used to control an external period of the control of the error occurred will stop operating.  ON Error OFF: No error This file gwill be furned OFF when the error is cleared. The unit number of the Unit where the data exchange between the CPU Unit and an CPU Bus Unit Indicator in A413 through A423.  A402.07 CPU Bus Unit Error Fileg (Non-fatal error) A102.07 The CPU Unit will continue operating and the ERRALM indicator in A415 through A425.  A402.10 PLC Setup Error Fileg (Non-fatal error) A402.11 Divine the error occurred in disclared in A417.  A402.10 PLC Setup Error Fileg (Non-fatal error) A202.00 NE more OFF: No error This fileg will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error content is indicated in A417.  A402.11 PLC Setup Error Fileg (Non-fatal error) A202.00 NE more OFF: No error This fileg will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error This fileg will be furned OFF when the error is cleared. The Unit will flash. The location of the error will be written to A406.  A402.11 Basic I/O Unit Will continue operating and the ERRALM indicator on the front of the CPU Unit will flash.  A402.12 Basic I/O Unit Will continue operating and the ERRALM indicator on the front of the CPU Unit will flash. The CPU Unit will flash.  A	A402	A402.04		,	Cleared	Cleared	, ,
on the front of the CPU Unit will flash:  ONE Error  OFF: No error  This flag will be turned OFF when the error is cleared. This flag will be turned OFF when the error is cleared.  A402.06 Special I/O Unit  Error Flag  (Non-fatal error)  The CPU Unit will continue operating and the ERRALM indicator on the form of the CPU Unit will easily be turned OFF when the error is cleared.  The unit number of the Unit will flash. The Special I/O Unit where the error occurred will stop operating.  A402.07 CPU Bus Unit  Error Flag  (Non-fatal error)  This flag will be turned OFF when the error is cleared.  The unit number of the Unit will flash. The CPU Bus Unit flash.  The CPU I Bus Unit  Error Flag  (Non-fatal error)  This flag will be turned OFF when the error is cleared.  The Unit will continue operating and the ERRALM indicator on the front of the CPU Unit will flash. The CPU Bus Unit flash.  The CPU Bus Unit flash.  The CPU Bus Unit flash.  The CPU Bus Unit flash.  The CPU Bus Unit will continue operating and the ERRALM indicator on the front of the CPU Unit will flash. The CPU Bus Unit where the error occurred is indicated in A418 through A423.  A402.10 PLC Setup Error  Flag  (Non-fatal error)  A402.10 PLC Setup Error  Flag  (Non-fatal error)  This flag will be turned OFF when the error is cleared.  The unit number of the Unit will eath and the ERRALM indicator on the front of the CPU Unit will flash. The Incation of the error will be written to A406.  A402.10 PLC Setup Error  Flag  (Non-fatal error)  A402.11 When the error is the ERRALM indicator on the front of the CPU Unit will flash. The location of the error will be written to A406.  A402.12 Basic I/O Unit will enter the error is cleared.  The location of the error will be written to A406.  A402.13 Duplicate  Refresh Error  Flag  (Non-fatal error)  A402.14 Duplicate  Refresh Error  Flag  (Non-fatal error)  Fried error flag  (Non-fatal error)  A402.15 Duplicate  Refresh Error  Flag  (Non-fatal error)  A402.16 Duplicate  Refresh Error  Flag  (Non-fatal error)  Frie			(Non-fatal error)	Setup.			
OFF. No error This flag will be turned OFF when the error is cleared. This flag and be used to control an external warring light or other indicator to indicate that the battery needs to be replaced.  A402.06 Special I/O Unit. Error Flag (Non-fatal error) Off. Non-fatal error) In the property of the error cours in a data exchange between the CPU Unit at a Special I/O Unit intell. The CPU Unit will continue operating and the ERRALM indicator on the front of the CPU Unit will flash. The Special I/O Unit where the error cocurred will stop operating.  ONE Error OFF: No error This flag will be turned OFF when the error is cleared. The unit number of the Unit willness the extension of the CPU Unit will flash. The CPU Bus Unit Island, Non-fatal error) The CPU Bus Unit will flash. The CPU Bus Unit where the error occurred is indicated in A418 troval will stop operating. ONE Error OFF: No error This flag will be turned OFF when the error is cleared. The unit number of the Unit will flash. The CPU Bus Unit where the error occurred is indicated in A418 troval island, and the CPU Unit will rest the error will stop operating. ONE Error OFF: No error This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A417.  A402.10 PLC Setup Error Flag (Non-fatal error) OFF: No error This flag will be turned OFF when the error is cleared. The CPU Unit will flash. The location of the error will be written to A08.  A402.11 Basic I/O Unit The CPU Unit will flash. The location of the ERRALM indicator on the front of the CPU Unit will flash. ONE Error OFF: No error This flag will be turned OFF when the error is cleared. The CPU Unit will continue operating and the ERRALM indicator on the front of the CPU Unit will except the error will be written to A08.  A402.12 Basic I/O Unit the CPU Unit will flash. ONE Error OFF: No error This flag w				· •			
A402.06 Special I/O Unit From Filiag (Non-fatal error)  A402.07 CPU Bus Unit Error Filiag (Non-fatal error)  A402.08 CPU Bus Unit Error Filiag (Non-fatal error)  A402.09 CPU Bus Unit Error Filiag (Non-fatal error)  A402.00 CPU Bus Unit Error Filiag (Non-fatal error)  A402.10 PLC Setup Error  A402.10 DN when are pror in the PLC Setup. The CPU Unit will continue operating and the ERRIVALM indicator on the front of the CPU Unit will stab.  A402.10 PLC Setup Error  A402.10 DN when there is a setting error for synchronous unit operation setting and the ERRIVALM indicator on the front of the CPU Unit will stab.  A402.10 DN when there is a setting error for synchronous unit operation setting and the ERRIVALM indicator on the front of the CPU Unit will stab.  A402.10 DN when there is a setting error for synchronous unit operation setting and the ERRIVALM indicator on the front of the CPU Unit will stab.  A402.11 DN when the error is cleared.  By will set furned OFF when the error is cleared.  By will set furned OFF when the error is cleared.  By will set furned OFF when the error is cleared.  By will set furned OFF when the error is cleared.  The following course of the Synchronous unit operation setting is correct settings are transferred to the Synchronous unit operation setting is correct settings are transferred to the Synchronous unit operation settings in Correct settings are transferred to the Synchronous unit operation settings in Correct settin							
This flag care be used for centred an external warning light or other indicator to indicate that the battery needs to be replened.  A402.06 Special I/O Unit Provides that the state provides to be replected.  (Non-fatal error)  (Non-fatal error)  A402.07 CPU Bus Unit Provides and the provides that the state of the CPU Unit will fash. The Special I/O Unit where the state exchange between the CPU Unit where the state exchange between the CPU Unit where the state exchange error occurred is indicated in A418 through A423.  A402.07 CPU Bus Unit Provides and the Provi							
A402.06 Special I/O Unit Error Flag (Non-fatal error)  Non-fatal error)  Non-fatal error)  Non-fatal error				_			
Error Flag (Non-fatal error)  In the CPU Unit will continue operating and the ERRALM indicator on the front of the CPU Unit will continue operating.  ON: Error  OF: No error  This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A418 through A423.  A402.07 CPU Bus Unit Error Flag (Non-fatal error)  Non-fatal error)  OF: No error  This flag will be turned OFF when the error is cleared. The unit number of the Unit where the CPU Bus Unit itself). The CPU Unit will continue operating and the ERRALM indicator on the front of the CPU on the transport of the CPU Bus Unit itself).  The cPU Unit will continue operating. ON: Error OF: No error This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A417.  A402.10 PLC Setup Error Flag (Non-fatal error)  PCF: No error This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A417.  ON: Hen there is a setting error in the PLC Setup. The CPU Unit will continue operating and the ERRALM indicator on the front of the CPU Unit will flash. The location of the error will be written to A408.  A402.12 Basic I/O Unit Error Flag (Non-fatal error)  OF: No error This flag will be turned OFF when the error is cleared. The CPU Unit will flash. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The CPU Unit will flash. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The ICC Setup is a to to detect duplicate refresh errors parameter in the PLC Setup is a set to detect duplicate refresh errors and one of the following occurs for the error will be written to A408.  A402.13 Duplicate Refresh Error Flag (Non-fatal error)				_ = =			
an the front of the CPU Unit will flash. The Special I/O Unit where the error occurred sill stop operating.  ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A181 through A423.  A402.07 OPU Bus Unit Error Flag (Non-fatal error) (Non-fatal error) The CPU Unit will continue operating and the ERRIALM indicator on the front of the CPU Unit will flash. The CPU Bus Unit where the data exchange error occurred is indicated in A187.  A402.10 PLC Setup Error Flag (Non-fatal error) OPE: No error This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A187. ON: Error OPE: No error This flag will be turned OFF when the error will be written to A406. ON: Error OPE: No error This flag will be turned OFF when the error is cleared. It will also turn OPE for a setting error for synchronous unit operation settings if correct settings are transferred to the Synchronous Unit.  A402.12 Basic I/O Unit. Error Flag (Non-fatal error) (Non-fatal error)  This flag will be turned OFF when the error is cleared. It will also turn OPE for a setting error for synchronous unit operation settings if correct settings are transferred to the Synchronous Unit. The CPU Unit will continue operating and the ERRIALM indicator on the front of the CPU Unit will flash. ON: Error OPE: No error This flag will be turned OPF when the error is cleared. The location of the error will be written to A408.  ON when the Detect Duplicate Refresh Errors parameter in the PLC Setup is set to detect duplicate Refresh errors and one of the following occurs for the same Special I/O Unit.  FlooRF(225), IORF(087), IORB(022) or IOWR(223) in a cyclic task is competing with FlorReg25, IORF(087), IORB(022) or IOWR(223) in a price freehed. If cyclic refreshing is not disable of the PLC Setup for a Special I/O Unit an an interrupt task, when I/O was being refreshed. If cyclic refreshing		A402.06	Error Flag	Unit and a Special I/O Unit (including an error in the Special I/O	Cleared	Cleared	A418 to A423
OFF: No error This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A418 through A423.  A402.07 CPU Bus Unit Error Flag (Non-fatal error) Non-fatal error) ON: Pror OFF: No error This flag will be turned OFF when the error is cleared. The unit number of the Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. The CPU Bus Unit where the error occurred will suboparating. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A417.  A402.10 PLC Setup Error Flag (Non-fatal error) OFF: No error This flag will be turned OFF when the error is cleared. It will also turn ofF for a setting error in the PLC Setup. The CPU Unit will flash. The location of the error will be written to A406. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. It will also turn OFF for a setting error for synchronous unit operation settings if correct settings are transferred to the Synchronous Unit.  A402.12 Basic I/O Unit Error Flag (Non-fatal error) OFF: No error This flag will be turned OFF when the error is cleared. The CPU Unit will flash. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The location of the error will be written to A408.  A402.13 Duplicate Refresh Error Flag (Non-fatal error) OFF: No error This flag will be turned OFF when the error is cleared. The location of the error will be written to A408.  ON when the Detect Duplicate Refresh Errors parameter in the PLC Setup is set to detected uplicate refresher herrors and one of the following occurs for the same Special I/O Unit. Flore(Fi225), IORF(697), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(697), IORD(222) or IOWR(223) is a cyclic task is competing with FIORF(225), IORF(697), IORD(222) or IOWR(223) is a cyclic task is competing with FIORF(225), IORF(69				on the front of the CPU Unit will flash. The Special I/O Unit where			
This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A418 through A423.  A402.07 CPU Bus Unit Error Flag (Non-fatal error)  ON when an error occurs in a data exchange between the CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. The CPU Bus Unit where the error occurred will stop operating.  ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A417.  A402.10 PLC Setup Error Flag (Non-fatal error)  OFF: No error This flag will be turned OFF when the error will be written to A406. ON: Error OFF: No error This flag will be turned OFF when the error will be written to A406. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. It will also turn OFF for a setting error for synchronous unit operation settings if correct settings are transferred to the Synchronous unit operation settings if correct settings are transferred to the Synchronous unit operation settings if correct settings are transferred to the Synchronous unit operation settings if correct settings are transferred to the Synchronous unit operation settings if correct settings are transferred to the Synchronous unit operation settings if correct settings are transferred to the Synchronous unit operation settings if correct settings are transferred to the Synchronous unit operation on the front of the CPU Unit will flash. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The Cocation of the error will be written to A408.  ON when an error has occurred in a Basic I/O Unit.  • (Cleared Delay A426, PLC Setup Office) of the front of the CPU Unit will flash. ON: Error OFF: No error OFF:				ON: Error			
The unit number of the Unit where the data exchange error coursed is indicated in A418 through A423.  A402.07 CPU Bus Unit Error Flag (Non-fatal error)  When an error occurs in a data exchange between the CPU Unit and an CPU Bus Unit (including an error in the CPU Bus Unit will flash. The CPU Bus Unit where the error occurred will stop operating.  ON: Error  OFF: No error  This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A417.  ON when there is a setting error in the PLC Setup. The CPU Unit will flash. The location of the error will be written to A408.  ON: Error  OFF: No error  This flag will be turned OFF when the error is cleared. It will also turn OFF for a setting error for synchronous unit operation settings if correct settings are transferred to the Synchronous Unit.  A402.12 Basic I/O Unit Error Flag (Non-fatal error)  ON when an error has occurred in a Basic I/O Unit.  The CPU Unit will flash.  ON: Error  OFF: No error  This flag will be turned OFF when the error is cleared. The Iocation of the error will be written to A408.  A402.13 Duplicate Refresh Error Flag (Non-fatal error)  ON when the Detect Duplicate Refresh Errors parameter in the PLC Setup is set to detect duplicate refresh errors and one of the following occurs for the same Special I/O Unit.  Flag (Non-fatal error)  Flag (Flag error				OFF: No error			
occurred is indicated in A418 through A423.  ON when an error occurs in a data exchange between the CPU Unit and an CPU Bus Unit and an CPU Bus Unit (including an error in the CPU Bus Unit isself).  The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will isself).  The CPU Unit will continue operating.  ON: Error  OFF: No error  This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A417.  A402.10  PLC Setup Error Flag (Non-fatal error)  ON: Error  OFF: No error  This flag will be turned OFF when the error will be written to A406.  ON: Error  OFF: No error  This flag will be turned OFF when the error is cleared. It will also turn OFF for a setting error for synchronous unit operation settings if correct settings are transferred to the Synchronous Unit.  A402.12  Basic I/O Unit  Error Flag (Non-fatal error)  ON when an error has occurred in a Basic I/O Unit.  Error Flag (Non-fatal error)  ON: Error  OFF: No error  This flag will be turned OFF when the error is cleared. It will also turn OFF for a setting error for synchronous unit operation settings if correct settings are transferred to the Synchronous Unit.  ON when an error has occurred in a Basic I/O Unit.  Error Flag (Non-fatal error)  ON: Error  OFF: No error  This flag will be turned OFF when the error is cleared. The Iccation of the error will be written to A408.  A402.13  Duplicate Refresh Error Flag (Non-fatal error)  (Non-fatal error)  FloRF(225), IORF(097), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task.  FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task, a executed in an interrupt task, a executed in an interrupt task, a				_			
Unit and an CPU Bus Unit (including an error in the CPU Bus Unit Issue).  The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. The CPU Bus Unit where the error occurred will stop operating.  ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A417.  A402.10 PLC Setup Error Flag (Non-fatal error) OF: No error OF: No error OF: No error OF: No error This flag will be turned OFF when the error is cleared. It will also turn OFF for a setting error in the PLC Setup. The CPU Unit will continue operating and the ERR/ALM indicator on the front of the A408. ON: Error OF: No error This flag will be turned OFF when the error is cleared. It will also turn OFF for a setting error for synchronous unit operations settings if correct settings are transferred to the Synchronous Unit.  ON when an error has occurred in a Basic I/O Unit. Error Flag (Non-fatal error) OF: No error This flag will be turned OFF when the error is cleared. The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. ON: Error OF: No error This flag will be turned OFF when the error is cleared. The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. ON: Error OF: No error This flag will be turned OFF when the error is cleared. The location of the error will be written to A408.  A402.13 Duplicate Refresh Error Flag (Non-fatal error) Flag will be turned OFF when the error is cleared. The location of the error will be written to A408.  ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The location of the error will be written to A408.  A402.13 Duplicate Refresh Errors Plag (Non-fatal error) Flag (Non							
The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. The CPU Bus Unit where the error occurred will stop operating.  ON: Error  OFF: No error This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A417.  A402.10 PLC Setup Error Flag (Non-fatal error)  ON when there is a setting error in the PLC Setup. The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. The location of the error will be written to A406. ON: Error  OFF: No error This flag will be turned OFF when the error is cleared. It will also turn OFF for a setting error for synchronous unit operation settings if correct settings are transferred to the Synchronous Unit.  ON when an error has occurred in a Basic I/O Unit. Error Flag (Non-fatal error)  The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The CPU Unit will set of the CPU Unit will flash. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The location of the error will be written to A408.  A402.13  Duplicate Refresh Error Flag (Non-fatal error)  A426. PLC Setup Cleared Cleared Cleared Cleared Cleared Cleared Cleared Cleared Flore Cleared Cleared Cleared Cleared Flore Cleared Cleared Cleared Cleared Flore Cleared Flore Cleared Cleared Cleared Cleared Flore Cleared Flore Cleared Cleared Cleared Cleared Flore Cleared Flore Cleared Clea		A402.07	Error Flag	Unit and an CPU Bus Unit (including an error in the CPU Bus Unit	Cleared	Cleared	A417
ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A417.  A402.10 PLC Setup Error Flag (Non-fatal error) ON: when there is a setting error in the PLC Setup. The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. The location of the error will be written to Ado6. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. It will also turn OFF for a setting error for synchronous unit operation settings if correct settings are transferred to the Synchronous Unit. The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The location of the error will be written to Ado8.  A402.13 Duplicate Refresh Error Flag (Non-fatal error) OFF: No error This flag will be turned OFF when the error is cleared. The location of the error will be written to Ado8.  ON when the Detect Duplicate Refresh Errors parameter in the PLC Setup is set to detect duplicate refresh errors and one of the following occurs for the same Special I/O Unit. FIGDRF(225), IORF(097), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(097), IORD(222) or IOWR(223) in a prainterrupt task. FIGORF(225), IORF(097), IORD(222) or IOWR(223) in a sexecuted in an interrupt task. FIGORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task.			(,	on the front of the CPU Unit will flash. The CPU Bus Unit where			
This flag will be turned OFF when the error is cleared. The unit number of the Unit where the data exchange error occurred is indicated in A417.  A402.10 PLC Setup Error Flag (Non-fatal error)  ON when there is a setting error in the PLC Setup. The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. The location of the error will be written to A406.  ON: Error  OFF: No error This flag will be turned OFF when the error is cleared. It will also turn OFF for a setting error for synchronous unit operation settings if correct settings are transferred to the Synchronous Unit.  Error Flag (Non-fatal error)  ON: Error OFF: No error This flag will be turned OFF when the ERR/ALM indicator on the front of the CPU Unit will flash. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The location of the error will be written to A408.  A402.13 Duplicate Refresh Error Flag (Non-fatal error)  ON when the Detect Duplicate Refresh Errors parameter in the PLC Setup is set to detect duplicate refresh errors and one of the following occurs for the same Special I/O Unit.  • FIORF(225), IORF(097), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(097), IORD(222) or IOWR(223) is a cycled in an interrupt task.  • FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a							
The unit number of the Unit where the data exchange error occurred is indicated in A417.  A402.10 PLC Setup Error Flag (Non-fatal error)  (Non-fatal error)  A402.11 PLC Setup Error Flag (Non-fatal error)  A402.12 Basic I/O Unit Error Flag (Non-fatal error)  A402.12 Duplicate For For For Set Fror Flag (Non-fatal error)  A402.13 Duplicate Refresh Error Flag (Non-fatal error)  A402.13 Duplicate Refresh Error Flag (Non-fatal error)  A402.13 Duplicate Flag (Non-fatal error)  A402.14 Refresh Error Flag (Non-fatal error)  A402.15 Duplicate Flag (Non-fatal error)  A402.16 Duplicate Flag (Non-fatal error)  A402.17 Duplicate Flag (Non-fatal error)  A402.18 Duplicate Flag (Non-fatal error)  A402.19 Duplicate Flag (Non-fatal error)  A402.10 Duplicate Flag (Non-fatal error)  A402.11 Duplicate Flag (Non-fatal error)  A402.12 Refresh Error Flag (Non-fatal error)  A402.13 Duplicate Flag (Non-fatal error)  A402.14 Duplicate Flag (Non-fatal error)  A402.15 Duplicate Flag (Non-fatal error)  A402.16 PLC Setup (Detect Duplicate Flag Flag Flag Flag Flag Flag Flag Flag				OFF: No error			
A402.10 PLC Setup Error Flag (Non-fatal error)  R402.10 PLC Setup Error Flag (Non-fatal error)  R402.11 PLC Setup Error Flag (Non-fatal error)  R402.12 PLC Setup Error OFF: No error This flag will be turned OFF when the error is cleared.  R402.12 PLC Setup Error OFF: No error This flag will be turned OFF when the error by the Synchronous Unit.  R402.12 PLC Setup Error Plag (Non-fatal error)  R402.13 Duplicate Refresh Error Flag (Non-fatal error)  R402.13 Duplicate Refresh Error Flag (Non-fatal error)  R402.13 Duplicate Refresh Error Plag (Non-fatal error)  R402.13 Duplicate Refresh Error Plag (Non-fatal error)  R402.14 Duplicate Refresh Error Plag (Non-fatal error)  R402.15 Duplicate Refresh Error Plag (Non-fatal error)  R402.16 PLC Setup is set to detect duplicate refresh errors and one of the following occurs for the same Special I/O Unit.  R402.17 PLC Setup is set to detect duplicate refresh errors and one of the following occurs for the same Special I/O Unit.  R602.25 (NoRF(097), IORP(097), IORD(022) or IOWR(023) is a parameter in the PLC Setup is set to reflect the place of the same Special I/O Unit in an interrupt task, a executed for the same Special I/O Unit in an interrupt task, a				This flag will be turned OFF when the error is cleared.			
will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. The location of the error will be written to A406.  ON: Error OFF: No error This flag will be turned OFF when the error is cleared. It will also turn OFF for a setting error for synchronous unit operation settings if correct settings are transferred to the Synchronous Unit.  ON when an error has occurred in a Basic I/O Unit. The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The location of the error will be written to A408.  A402.13 Duplicate Refresh Error Flag (Non-fatal error)  ON when the Detect Duplicate Refresh Errors parameter in the PLC Setup is set to detect duplicate refresh errors and one of the following occurs for the same Special I/O Unit.  • FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task.  • FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task when I/O was being refreshed.  If cyclic refreshing is not disabled in the PLC Setup for a Special I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a				<u> </u>			
OFF: No error This flag will be turned OFF when the error is cleared. It will also turn OFF for a setting error for synchronous unit operation settings if correct settings are transferred to the Synchronous Unit.  A402.12 Basic I/O Unit Error Flag (Non-fatal error) ON when an error has occurred in a Basic I/O Unit. The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The location of the error will be written to A408.  ON when the Detect Duplicate Refresh Errors parameter in the PLC Setup is set to detect duplicate refresh errors and one of the following occurs for the same Special I/O Unit.  • FIORF(225), IORF(097), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task when I/O was being refreshed.  If cyclic refreshing is not disabled in the PLC Setup for a Special I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a secured for the same Special I/O Unit in an interrupt task, a		A402.10	Flag	will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. The location of the error will be written to	Cleared	Cleared	A406
This flag will be turned OFF when the error is cleared.  It will also turn OFF for a setting error for synchronous unit operation settings if correct settings are transferred to the Synchronous Unit.  A402.12 Basic I/O Unit Error Flag (Non-fatal error)  ON when an error has occurred in a Basic I/O Unit.  The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.  ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The location of the error will be written to A408.  ON when the Detect Duplicate Refresh Errors parameter in the following occurs for the same Special I/O Unit.  • FIORF(225), IORF(097), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(097), IORD(222) or IOWR(223) in a minterrupt task.  • FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task when I/O was being refreshed.  If cyclic refreshing is not disabled in the PLC Setup for a Special I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit an interrupt task, a				ON: Error			
It will also turn OFF for a setting error for synchronous unit operation settings if correct settings are transferred to the Synchronous Unit.  A402.12 Basic I/O Unit Error Flag (Non-fatal error)  ON when an error has occurred in a Basic I/O Unit. The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash. ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The location of the error will be written to A408.  ON when the Detect Duplicate Refresh Errors parameter in the PLC Setup is set to detect duplicate refresh errors and one of the following occurs for the same Special I/O Unit.  FIORF(225), IORF(097), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task.  FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task when I/O was being refreshed.  If cyclic refreshing is not disabled in the PLC Setup for a Special I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a							
tion settings are transferred to the Synchronous Unit.  A402.12 Basic I/O Unit Error Flag (Non-fatal error)  ON when an error has occurred in a Basic I/O Unit.  The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.  ON: Error  OFF: No error  This flag will be turned OFF when the error is cleared.  The location of the error will be written to A408.  ON when the Detect Duplicate Refresh Errors parameter in the PLC Setup is set to detect duplicate refresh errors and one of the following occurs for the same Special I/O Unit.  • FIORF(225), IORF(097), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task when I/O was being refreshed.  If cyclic refreshing is not disabled in the PLC Setup for a Special I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a							
Error Flag (Non-fatal error)  The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.  ON: Error OFF: No error This flag will be turned OFF when the error is cleared. The location of the error will be written to A408.  A402.13  Duplicate Refresh Error Flag (Non-fatal error)  (Non-fatal error)  ON when the Detect Duplicate Refresh Errors parameter in the PLC Setup is set to detect duplicate refresh errors and one of the following occurs for the same Special I/O Unit.  FIORF(225), IORF(097), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task.  FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task when I/O was being refreshed.  If cyclic refreshing is not disabled in the PLC Setup for a Special I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a				tion settings if correct settings are transferred to the Synchronous			
(Non-fatal error)  (Non-fatal er		A402.12		ON when an error has occurred in a Basic I/O Unit.	Cleared	Cleared	A408
OFF: No error This flag will be turned OFF when the error is cleared. The location of the error will be written to A408.  A402.13  Duplicate Refresh Error Flag (Non-fatal error)  FIORF(225), IORF(097), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(097), IORD(222) or IOWR(223) in an interrupt task.  FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task when I/O was being refreshed.  If cyclic refreshing is not disabled in the PLC Setup for a Special I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a				· •			
This flag will be turned OFF when the error is cleared. The location of the error will be written to A408.  A402.13  Duplicate Refresh Error Flag (Non-fatal error)  ON when the Detect Duplicate Refresh Errors parameter in the following occurs for the same Special I/O Unit.  FIORF(225), IORF(097), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(097), IORD(222) or IOWR(223) or IOWR(223) in an interrupt task.  FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task when I/O was being refreshed.  If cyclic refreshing is not disabled in the PLC Setup for a Special I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a				ON: Error			
The location of the error will be written to A408.  A402.13 Duplicate Refresh Error Flag (Non-fatal error)  PLC Setup is set to detect duplicate refresh errors and one of the following occurs for the same Special I/O Unit.  FIORF(225), IORF(097), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(097), IORD(222) or IOWR(223) in an interrupt task.  FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task when I/O was being refreshed.  If cyclic refreshing is not disabled in the PLC Setup for a Special I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a				OFF: No error			
A402.13  Duplicate Refresh Error Flag (Non-fatal error)  PLC Setup is set to detect duplicate refresh errors and one of the following occurs for the same Special I/O Unit.  FIORF(225), IORF(097), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task when I/O was being refreshed.  If cyclic refreshing is not disabled in the PLC Setup for a Special I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a							
Refresh Error Flag (Non-fatal error)  PLC Setup is set to detect duplicate refresh errors and one of the following occurs for the same Special I/O Unit.  FIORF(225), IORF(097), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(097), IORD(222) or IOWR(223) in an interrupt task.  FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task when I/O was being refreshed.  If cyclic refreshing is not disabled in the PLC Setup for a Special I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a							
(Non-fatal error)  • FIORF(225), IORF(097), IORD(222) or IOWR(223) in a cyclic task is competing with FIORF(225), IORF(097), IORD(222) or IOWR(223) in an interrupt task.  • FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task when I/O was being refreshed.  If cyclic refreshing is not disabled in the PLC Setup for a Special I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a		A402.13	Refresh Error	PLC Setup is set to detect duplicate refresh errors and one of the	Cleared	Cleared	PLC Setup
FIORF(225), IORF(097), IORD(222) or IOWR(223) was executed in an interrupt task when I/O was being refreshed.  If cyclic refreshing is not disabled in the PLC Setup for a Special I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a			(Non-fatal error)	task is competing with FIORF(225), IORF(097), IORD(222) or			Refresh Errors parameter in the
I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a				• FIORF(225), IORF(097), IORD(222) or IOWR(223) was exe-			
				I/O Unit and FIORF(225), IORF(097), IORD(222) or IOWR(223) is executed for the same Special I/O Unit in an interrupt task, a			

Ac	ddress			Status	Ctotus st	Write timing/
Words	Bits	Name	Function	after mode change	Status at startup	Related flags, set- tings
A402	A402.15	FAL Error Flag (Non-fatal error)	ON when a non-fatal error is generated by executing FAL(006). The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.	Cleared	Cleared	A360 to A391, A400
			The bit in A360 to A391 that corresponds to the FAL number specified in FALS(006) will be turned ON and the corresponding error code will be written to A400. Error codes 4101 to 42FF correspond to FAL numbers 001 to 2FF (0 to 511).			
			ON: FALS(006) error occurred			
			OFF: FALS(006) not executed			
			This flag will be turned OFF when the error is cleared.			
A403	A403.00 to A403.08	Memory Error Location	When a memory error occurs, the Memory Error Flag (A401.15) is turned ON and one of the following flags is turned ON to indicate the memory area where the error occurred.	Cleared	Cleared	A401.15
			A403.00: User program			
			A403.04: PLC Setup			
			A403.05: Registered I/O Table			
			A403.07: Routing Table			
			A403.08: CPU Bus Unit Settings			
			When a memory error occurs, the CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.			
			ON: Error			
			OFF: No error			
			The corresponding flag will be turned OFF when the error is cleared.			
A404	A404.00 to A404.07	I/O Bus Error Slot Number	Contains the 8-bit binary slot number (00 to 09) where an I/O Bus Error occurred. If an I/O bus error occurs in the CJ2H-CPU6□-EIP built-in EtherNet/IP section, 0B hex will be stored. When the End Cover is not connected to the CPU Rack or an Expansion Rack, F hex will be stored.	Cleared	Cleared	A401.14
			CPU Unit operation will stop and the ERR/ALM indicator on the front of the CPU Unit will light.			
			00 to 09 (slot number 00 to 09)			
			The I/O Bus Error Flag (A401.14) will be ON.			
			This flag will be turned OFF when the error is cleared.			
	A404.08 to A40.415	I/O Bus Error Rack Number	Contains the 8-bit binary rack number (00 to 03) where an I/O Bus Error occurred. If an I/O bus error occurs in the CJ2H-CPU6□-EIP built-in EtherNet/IP section, 0B hex will be stored. When the End Cover is not connected to the CPU Rack or an Expansion Rack, F hex will be stored.	Cleared	Cleared	A401.14
			CPU Unit operation will stop and the ERR/ALM indicator on the front of the CPU Unit will light.			
			00 to 03 (rack number 00 to 03)			
			The I/O Bus Error Flag (A401.14) will be ON.			
			This flag will be turned OFF when the error is cleared.			
A405	A405.08	Interrupt Input Unit Position Error Flag	ON when the Interrupt Input Unit is not connected in the following range. If this flag turns ON, an I/O setting error will occur (fatal error), and operation will stop.	Cleared	Cleared	A401.10
			CJ2H-CPU6□-EIP: CPU Rack slots 0 to 3 (the 4 Unit on the right of the CPU Unit)			
			CJ2H-CPU6□: CPU Rack slots 0 to 4 (the 5 Units on the right of the CPU Unit)			
			An error will also occur if the Unit is physically mounted in the range given above but it is not allocated in this range in the I/O tables with a dummy unit registration.			

A	ddress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A407	A407.00 to A407.12	Too Many I/O Points, Details 1	When any of the following values overflows or an duplication error occurs, the corresponding value will be stored as binary data. The operation of the CPU Unit will stop. The ERR/ALM/ indicator on the front of the CPU Unit will light. For information on the reason the error occurred, refer to Too Many I/O Points, Details 2 (A407.13 to A407.15).	Cleared	Cleared	A401.11, A407.13 to A407.15
			The number of I/O points will be written here when the total number of I/O points set in the I/O Table (excluding Slave Racks) exceed the maximum allowed for the CPU Unit.			
			The number of interrupt input points when the number of interrupt input points exceeds 32.			
			The number of Racks will be written here when the number of Expansion Racks exceeds the maximum.			
			The relevant value will be written here (A407.00 to A407.12) when the error occurs. These bits will be cleared when the error is cleared.			
	A407.13 to A407.15	Too Many I/O Points, Details 2	The 3-digit binary value of these bits indicates the cause of the Too Many I/O Points Error and shows the meaning of the value written to bits A407.00 to A407.12.	Cleared	Cleared	
			Values of 000 to 101 (0 to 5) correspond to causes 1 through 6 described in "Too Many I/O Points, Cause 1," above.			
			000: Too many I/O total			
			001: Too many interrupt input points			
			100: Too many Pulse I/O Modules			
			101: Too many Racks			
			111: Too many Units on a Rack			
			These bits will be cleared when the error is cleared.			
A408	A408.00 to A408.07	Basic I/O Unit Error, Slot Num- ber	When an error has occurred in a Basic I/O Unit, A402.12 will be turned ON and the slot number where the error occurred will be written here in binary.	Cleared	Cleared	A402.12
			The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.			
			00 to 09 hexadecimal			
			(Slots 0 to 9)			
			These bits will be cleared when the error is cleared.			
	A408.08 to A408.15	Basic I/O Unit Error, Rack Num- ber	When an error has occurred in a Basic I/O Unit, A402.12 will be turned ON and the Rack number where the error occurred will be written here in binary.	Cleared	Cleared	A402.12
			The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.			
			00 to 03 hexadecimal			
			(Racks 0 to 3)			
			These bits will be cleared when the error is cleared.			
A409	A409.00 to A409.03	Expansion Rack Number Duplica- tion Flags	The corresponding flag will be turned ON when an Expansion Rack's starting word address was set from the CX-Programmer and two Racks have overlapping word allocations or a Rack's starting address exceeds CIO 0901. Bits 00 to 03 correspond to Racks 0 to 3.	Cleared	Cleared	
			ON: Same words allocated to two different Racks or Rack starting address exceeds CIO 0901.			
			OFF: No error		1	
	<b></b>		The corresponding flag will be cleared when the error is cleared.			
A410	A410.00 to A410.15	CPU Bus Unit Number Duplica- tion Flags	The Duplication Error Flag (A401.13) and the corresponding flag in A410 will be turned ON when an CPU Bus Unit's unit number has been duplicated. Bits 00 to 15 correspond to unit numbers 0 to F.	Cleared	Cleared	A401.13
			CPU Unit operation will stop and the ERR/ALM indicator on the front of the CPU Unit will light.			
			ON: Duplication detected			
			OFF: No duplication			

Ac	ddress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A411 to A416	A411.00 to A416.15	Special I/O Unit Number Duplica- tion Flags	The Duplication Error Flag (A401.13) and the corresponding flag in A411 through A416 will be turned ON when a Special I/O Unit's unit number has been duplicated.	Cleared	Cleared	A401.13
			Bits 00 to 15 correspond to unit numbers 0 to F.			
			(Bits A411.00 to A416.15 correspond to unit numbers 000 to 05F (0 to 95).)			
			CPU Unit operation will stop and the ERR/ALM indicator on the front of the CPU Unit will light.			
			The corresponding bit will also be turned ON when the Special I/O Unit's words are also allocated to a Basic I/O Unit on an Expansion Rack because of the Expansion Rack's starting word setting.			
			ON: Duplication detected			
			OFF: No duplication			
A417	A417.00 to A417.15	CPU Bus Unit Error, Unit Num- ber Flags	When an error occurs in a data exchange between the CPU Unit and an CPU Bus Unit, the CPU Bus Unit Error Flag (A402.07) is turned ON and the bit in A417 corresponding to the unit number of the Unit where the error occurred is turned ON. Bits 00 to 15 correspond to unit numbers 0 to F.	Cleared	Cleared	A402.07
			The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.			
			ON: Error			
			OFF: No error			
A418 to A423	A418.00 to A423.15	Special I/O Unit Error, Unit Num- ber Flags	When an error occurs in a data exchange between the CPU Unit and a Special I/O Unit, the Special I/O Unit Error Flag (A402.06) will be turned ON.	Cleared	Cleared	A402.06
			Each bit corresponds to a unit number. Bit 00 in A418 to bit 15 in A423 correspond to unit numbers 0 to 95.			
			The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.			
			ON: Error			
			OFF: No error			
			The flag will be turned OFF when the error is cleared.			
			If the unit number of the Unit is uncertain, none of the flags will be turned ON.			
A426	A426.00 to	Duplicate Refresh Error	When A426.13 is ON, these bits: Contain the unit number of the Special I/O Unit for which duplicate refreshing was performed.	Cleared	Cleared	A402.13 A426.15
	A426.11	Unit Number	These bits will be cleared when the error is cleared.			
			Unit number: 000 to 05F (0 to 95)			
			The flag will be turned OFF when the error is cleared.			
	A426.15	Duplicate Refresh Error Cause	When A402.13 (the Duplicate Refresh Error Flag) is ON, this flag indicates the cause of the error. The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.	Cleared	Cleared	A402.13, A426.00 to A426.11
			ON: Duplicated refreshing			
A427	A427.00 to A427.15	CPU Bus Unit Setting Error, Unit Number	When an CPU Bus Unit Setting Error occurs, A402.03 and the bit in this word corresponding to the Unit's unit number are turned ON. Bits 00 to 15 correspond to unit numbers 0 to F.	Cleared	Cleared	Refreshed when power is turned ON or I/O is recognized.
	71127.10	Flags	The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.			A402.03
			ON: Setting error			
A 4=:			OFF: No setting error			5
A428 to A433	A428.00 to A433.15	Special I/O Unit Setting Error, Unit Number	When a Special I/O Unit Setting Error occurs, A402.02 and the bit in these words corresponding to the Unit's unit number are turned ON. Bits 00 to 15 correspond to unit numbers 0 to F.	Cleared	Cleared	Refreshed when power is turned ON or I/O is recognized.
		Flags	ON: Setting error			A402.02
			OFF: No setting error			
			The CPU Unit will continue operating and the ERR/ALM indicator on the front of the CPU Unit will flash.			

Ac	Idress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	Status at startup	Related flags, set- tings
A438		Pulse Output 2 Stop Error Code	If a Pulse Output Stop Error occurs for pulse output 2, the error code is written to this word.	Retained	Cleared	Cleared when an origin search is started. Refreshed when a fatal pulse output error occurs during an origin search. Refreshed when the limit input signal for pulse output is set to be always enabled in the PLC Setup and pulse output is stopped due to the limit input. Cleared when both limit inputs are disabled and a fatal pulse output error code is stored.
A439		Pulse Output 3 Stop Error Code	If a Pulse Output Stop Error occurs for pulse output 3, the error code is written to this word.	Retained	Cleared	Cleared when an origin search is started. Refreshed when a fatal pulse output error occurs during an origin search. Refreshed when the limit input signal for pulse output is set to be always enabled in the PLC Setup and pulse output is stopped due to the limit input. Cleared when both limit inputs are disabled and a fatal pulse output error code is stored.
A440		Max. Interrupt Task Processing Time	Contains the Maximum Interrupt Task Processing Time in units of 0.1 ms.  (This value is written after the interrupt task with the max. processing time is executed and cleared when PLC operation begins.)  Disabled when high-speed interrupt function is enabled in the PLC Setup.	Cleared	Cleared	See Function column.
A441		Interrupt Task With Max. Pro- cessing Time	Contains the task number of the interrupt task with the maximum processing time. Hexadecimal values 8000 to 80FF correspond to task numbers 00 to FF. Bit 15 is turned ON when an interrupt has occurred.  (This value is written after the interrupt task with the max. processing time is executed and cleared when PLC operation begins.)  Disabled when high-speed interrupt function is enabled in the PLC Setup.	Cleared	Cleared	See Function column.

Ac	idress			Status	0	Write timing/
Words	Bits	Name	Function	after mode change	Status at startup	Related flags, set- tings
A444		Pulse Output 0 Stop Error Code	If a Pulse Output Stop Error occurs for pulse output 0, the error code is written to this word.	Retained	Cleared	Cleared when an origin search is started. Refreshed when a fatal pulse output error occurs during an origin search. Refreshed when the limit input signal for pulse output is set to be always enabled in the PLC Setup and pulse output is stopped due to the limit input. Cleared when both limit inputs are disabled and a fatal pulse output error code is stored.
A445		Pulse Output 1 Stop Error Code	If a Pulse Output Stop Error occurs for pulse output 1, the error code is written to this word.	Retained	Cleared	Cleared when an origin search is started. Refreshed when a fatal pulse output error occurs during an origin search. Refreshed when the limit input signal for pulse output is set to be always enabled in the PLC Setup and pulse output is stopped due to the limit input. Cleared when both limit inputs are disabled and a fatal pulse output is editable output in the pulse output is stopped due to the limit input.
A446	A446.00 to A446.07	Number of Times Protection Has Been Disabled	<ul> <li>Counts up each time protection disable fails (i.e., due to the protection disable password being input incorrectly).</li> <li>Displays the total number of times that protection was disabled for UM protection and task protection.</li> <li>The counter stops counting when it reaches 255 (decimal).</li> <li>When all protection has been disabled, the counter will be set to 00 hex.</li> </ul>			
A450		CIO Area Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A451		Word Area Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A452		Holding Area Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	

Ac	ddress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A459		Index Register Area Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A460		DM Area Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A461		EM Bank 0 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A462		EM Bank 1 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A463		EM Bank 2 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A464		EM Bank 3 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A465		EM Bank 4 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A466		EM Bank 5 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A467		EM Bank 6 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A468		EM Bank 7 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A469		EM Bank 8 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A470		EM Bank 9 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A471		EM Bank A Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	

Ac	ddress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A472		EM Bank B Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A473		EM Bank C Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A474		EM Bank D Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A475		EM Bank E Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A476		EM Bank F Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A477		EM Bank 10 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A478		EM Bank 11 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A479		EM Bank 12 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A480		EM Bank 13 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A481		EM Bank 14 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A482		EM Bank 15 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A483		EM Bank 16 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A484		EM Bank 17 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	

Ac	ldress	Name		Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A485		EM Bank 18 Designation	This word stores a fixed code that is used to specify the area when an address is specified as a parameter for a function block instead of an input-output variable (VER_IN_OUT). This code is used only by the OMRON FB Library. Do not change the contents of this word.	Fixed value is set.	Fixed value is set.	
A10001 to A10003		Manufacturing Lot Number	The manufacturing lot number of the CPU Unit is stored as BCD data. Hardware can be identified by referring to this area. hex  A10000.00 to A10000.07: 00 hex  A10000.08 to A10000.15: 00 hex  A10001.00 to A10000.07: 00 hex  A10001.08 to A10001.15: Day (01 to 31)  A10002.00 to A10002.07: Month (01 to 12)  A10002.08 to A10002.15: Year (00 to 09)  A10003.00 to A10003.07: 00 hex			
A10100	A10100.00	Synchronous Unit Operation Servicing Flag	A10003.08 to A10003.15: 00 hex  ON while synchronous unit operation is being performed.  ON: Synchronous unit operation being performed  OFF: Synchronous unit operation not being performed	Cleared	Cleared	Refreshed when the synchronous signal turns ON the second time after power is turned ON or Unit is restarted.
A10101		Synchronous Input Data Refresh Error Code	This word contains 0001 hex when the CPU Unit fails to receive synchronous input data from a Synchronous Unit within the specified time.  0001 hex: Error  0000 hex: Normal	Cleared	Cleared	When synchronous data is refreshed.
A10102		Synchronous Operation Cycle Time	This word contains the synchronous operation cycle time set in the PLC Setup.	Retained	Retained	When power is turned ON or the Unit is restarted.
A10120 and A10121		Pulse Output 0 Frequency	Contains the frequency of pulse output 0 when tracing pulse output 0 with data tracing.  Valid only when the data tracing parameters are set.		Cleared	
A10122 and A10123		Pulse Output 1 Frequency	Contains the frequency of pulse output 1 when tracing pulse output 1 with data tracing.  Valid only when the data tracing parameters are set.		Cleared	
A10124 and A10125		Pulse Output 2 Frequency	Contains the frequency of pulse output 2 when tracing pulse output 2 with data tracing.  Valid only when the data tracing parameters are set.		Cleared	
A10126 and A10127		Pulse Output 3 Frequency	Contains the frequency of pulse output 3 when tracing pulse output 3 with data tracing.  Valid only when the data tracing parameters are set.		Cleared	
A10128 and A10129		High-speed Counter 0 Range Comparison Condition 1 to 32 In-range Flags	These flags indicate whether the PV is within any of the one to 32 ranges when high-speed counter 0 is being operated in range-comparison mode with upper and lower limits. The In-range Flags, however, will be ON whenever the comparison value is within the range regardless of the whether the high-speed counter is set to execute the interrupt task when the range is entered or left.  OFF: Not in range, ON: In range Bits 00 to 15 in the lower word correspond to ranges 1 to 16. Bits 00 to 15 in the upper word correspond to ranges 17 to 32.	Cleared	Cleared	Refreshed each cycle during overseeing process. Refreshed when comparison is executed for 1 to 32 ranges. Refreshed when PRV(881) instruction is executed to read the results of range comparison. Refreshed when INI(880) instruction is executed to change PV or ring counter maximum value. Reset

Ad	ldress			Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A10130 and A10131		High-speed Counter 1 Range Comparison Condition 1 to 32 In-range Flags	These flags indicate whether the PV is within any of the one to 32 ranges when high-speed counter 1 is being operated in range-comparison mode with upper and lower limits. The In-range Flags, however, will be ON whenever the comparison value is within the range regardless of the whether the high-speed counter is set to execute the interrupt task when the range is entered or left.  OFF: Not in range, ON: In range Bits 00 to 15 in the lower word correspond to ranges 1 to 16. Bits 00 to 15 in the upper word correspond to ranges 17 to 32.	Cleared	Cleared	Refreshed each cycle during over-seeing process. Refreshed when comparison is executed for 1 to 32 ranges. Refreshed when PRV(881) instruction is executed to read the results of range comparison. Refreshed when INI(880) instruction is executed to change PV or ring counter maximum value. Reset
A10132 and A10133		High-speed Counter 2 Range Comparison Condition 1 to 32 In-range Flags	These flags indicate whether the PV is within any of the one to 32 ranges when high-speed counter 2 is being operated in range-comparison mode with upper and lower limits. The In-range Flags, however, will be ON whenever the comparison value is within the range regardless of the whether the high-speed counter is set to execute the interrupt task when the range is entered or left.  OFF: Not in range, ON: In range Bits 00 to 15 in the lower word correspond to ranges 1 to 16. Bits 00 to 15 in the upper word correspond to ranges 17 to 32.	Cleared	Cleared	Refreshed each cycle during over-seeing process. Refreshed when comparison is executed for 1 to 32 ranges. Refreshed when PRV(881) instruction is executed to read the results of range comparison. Refreshed when INI(880) instruction is executed to change PV or ring counter maximum value. Reset
A10134 and A10135		High-speed Counter 3 Range Comparison Condition 1 to 32 In-range Flags	These flags indicate whether the PV is within any of the one to 32 ranges when high-speed counter 3 is being operated in range-comparison mode with upper and lower limits. The In-range Flags, however, will be ON whenever the comparison value is within the range regardless of the whether the high-speed counter is set to execute the interrupt task when the range is entered or left.  OFF: Not in range, ON: In range Bits 00 to 15 in the lower word correspond to ranges 1 to 16. Bits 00 to 15 in the upper word correspond to ranges 17 to 32.	Cleared	Cleared	Refreshed each cycle during over-seeing process. Refreshed when comparison is executed for 1 to 32 ranges. Refreshed when PRV(881) instruction is executed to read the results of range comparison. Refreshed when INI(880) instruction is executed to change PV or ring counter maximum value. Reset
A10136 and A10137		High-speed Counter 0 Ring Counter Maxi- mum Value	Contain the ring counter maximum values when high-speed counters 0 is used as ring counters. These values are cleared to 0 if Linear Mode is used.  Lower 4 digits: A10136, Upper 4 digits: A10137	Cleared	Cleared	Refreshed when INI(880) instruction is executed to change ring counter maximum value.
A10138 and A10139		High-speed Counter 1 Ring Counter Maxi- mum Value	Contain the ring counter maximum values when high-speed counters 1 is used as ring counters. These values are cleared to 0 if Linear Mode is used.  Lower 4 digits: A10138, Upper 4 digits: A10139	Cleared	Cleared	Refreshed when INI(880) instruction is executed to change ring counter maximum value.

Address				Status	Status at	Write timing/
Words	Bits	Name	Function	after mode change	startup	Related flags, set- tings
A10140 and A10141		High-speed Counter 2 Ring Counter Maxi- mum Value	Contain the ring counter maximum values when high-speed counters 2 is used as ring counters. These values are cleared to 0 if Linear Mode is used.  Lower 4 digits: A10140, Upper 4 digits: A10141	Cleared	Cleared	Refreshed when INI(880) instruction is executed to change ring counter maximum value.
A10142 and A10143		High-speed Counter 3 Ring Counter Maxi- mum Value	Contain the ring counter maximum values when high-speed counters 3 is used as ring counters. These values are cleared to 0 if Linear Mode is used.  Lower 4 digits: A10142, Upper 4 digits: A10143	Cleared	Cleared	Refreshed when INI(880) instruction is executed to change ring counter maximum value.
A10144 and A10145		Interrupt input 0 latched PV	When there is an input for interrupt input 0, the PV of pulse output 0 or the PV of high-speed counter input 0 is stored. The PV immediately before the interrupt input task is started is read and saved. Lower 4 digits: A10144, Upper 4 digits: A10145	Cleared	Cleared	When input interrupt occurs
A10146 and A10147		Interrupt input 1 latched PV	When there is an input for interrupt input 1, the PV of pulse output 1 or the PV of high-speed counter input 1 is stored. The PV immediately before the interrupt input task is started is read and saved. Lower 4 digits: A10146, Upper 4 digits: A10147	Cleared	Cleared	When input interrupt occurs
A10148 and A10149		Interrupt input 2 latched PV	When there is an input for interrupt input 2, the PV of pulse output 2 or the PV of high-speed counter input 2 is stored. The PV immediately before the interrupt input task is started is read and saved. Lower 4 digits: A10148, Upper 4 digits: A10149	Cleared	Cleared	When input interrupt occurs
A10150 and A10151		Interrupt input 3 latched PV	When there is an input for interrupt input 3, the PV of pulse output 3 or the PV of high-speed counter input 3 is stored. The PV immediately before the interrupt input task is started is read and saved. Lower 4 digits: A10150, Upper 4 digits: A10151	Cleared	Cleared	When input interrupt occurs
A10152 and A10153		Interrupt input 4 latched PV	When there is an input for interrupt input 4, the PV of pulse output 4 or the PV of high-speed counter input 4 is stored. The PV immediately before the interrupt input task is started is read and saved. Lower 4 digits: A10152, Upper 4 digits: A10153	Cleared	Cleared	When input interrupt occurs
A10154 and A10155		Interrupt input 5 latched PV	When there is an input for interrupt input 5, the PV of pulse output 5 or the PV of high-speed counter input 5 is stored. The PV immediately before the interrupt input task is started is read and saved. Lower 4 digits: A10154, Upper 4 digits: A10155	Cleared	Cleared	When input interrupt occurs
A10156 and A10157		Interrupt input 6 latched PV	When there is an input for interrupt input 6, the PV of pulse output 6 or the PV of high-speed counter input 6 is stored. The PV immediately before the interrupt input task is started is read and saved. Lower 4 digits: A10156, Upper 4 digits: A10157	Cleared	Cleared	When input interrupt occurs
A10158 and A10159		Interrupt input 7 latched PV	When there is an input for interrupt input 7, the PV of pulse output 7 or the PV of high-speed counter input 7 is stored. The PV immediately before the interrupt input task is started is read and saved. Lower 4 digits: A10158, Upper 4 digits: A10159	Cleared	Cleared	When input interrupt occurs

Note In CJ-series PLCs, the following flags are provided in a special read-only area and can be specified with the labels given in the table. These flags are not contained in the Auxiliary Area. Refer to 6-21 Condition Flags and 6-22 Clock Pulses for details.